

MANUAL 2100-033F

INSTALLATION INSTRUCTIONS

**WALL MOUNTED
PACKAGE AIR CONDITIONERS**

**MODELS
30WA4
36WA5**

1. *Introduction*

2. *Methodology*

3. *Results*

4. *Conclusion*

5. *References*

6. *Appendix A: Summary of the 1999-2000 survey*

7. *Appendix B: Summary of the 1998-1999 survey*

8. *Appendix C: Summary of the 1997-1998 survey*

9. *Appendix D: Summary of the 1996-1997 survey*

10. *Appendix E: Summary of the 1995-1996 survey*

11. *Appendix F: Summary of the 1994-1995 survey*

12. *Appendix G: Summary of the 1993-1994 survey*

13. *Appendix H: Summary of the 1992-1993 survey*

14. *Appendix I: Summary of the 1991-1992 survey*

15. *Appendix J: Summary of the 1990-1991 survey*

16. *Appendix K: Summary of the 1989-1990 survey*

17. *Appendix L: Summary of the 1988-1989 survey*

18. *Appendix M: Summary of the 1987-1988 survey*

19. *Appendix N: Summary of the 1986-1987 survey*

20. *Appendix O: Summary of the 1985-1986 survey*

21. *Appendix P: Summary of the 1984-1985 survey*

22. *Appendix Q: Summary of the 1983-1984 survey*

23. *Appendix R: Summary of the 1982-1983 survey*

24. *Appendix S: Summary of the 1981-1982 survey*

25. *Appendix T: Summary of the 1980-1981 survey*

26. *Appendix U: Summary of the 1979-1980 survey*

27. *Appendix V: Summary of the 1978-1979 survey*

28. *Appendix W: Summary of the 1977-1978 survey*

29. *Appendix X: Summary of the 1976-1977 survey*

30. *Appendix Y: Summary of the 1975-1976 survey*

31. *Appendix Z: Summary of the 1974-1975 survey*

32. *Appendix AA: Summary of the 1973-1974 survey*

33. *Appendix BB: Summary of the 1972-1973 survey*

34. *Appendix CC: Summary of the 1971-1972 survey*

35. *Appendix DD: Summary of the 1970-1971 survey*

36. *Appendix EE: Summary of the 1969-1970 survey*

37. *Appendix FF: Summary of the 1968-1969 survey*

38. *Appendix GG: Summary of the 1967-1968 survey*

39. *Appendix HH: Summary of the 1966-1967 survey*

40. *Appendix II: Summary of the 1965-1966 survey*

41. *Appendix JJ: Summary of the 1964-1965 survey*

42. *Appendix KK: Summary of the 1963-1964 survey*

43. *Appendix LL: Summary of the 1962-1963 survey*

44. *Appendix MM: Summary of the 1961-1962 survey*

45. *Appendix NN: Summary of the 1960-1961 survey*

46. *Appendix OO: Summary of the 1959-1960 survey*

47. *Appendix PP: Summary of the 1958-1959 survey*

48. *Appendix QQ: Summary of the 1957-1958 survey*

49. *Appendix RR: Summary of the 1956-1957 survey*

50. *Appendix SS: Summary of the 1955-1956 survey*

51. *Appendix TT: Summary of the 1954-1955 survey*

52. *Appendix UU: Summary of the 1953-1954 survey*

53. *Appendix VV: Summary of the 1952-1953 survey*

54. *Appendix WW: Summary of the 1951-1952 survey*

55. *Appendix XX: Summary of the 1950-1951 survey*

56. *Appendix YY: Summary of the 1949-1950 survey*

57. *Appendix ZZ: Summary of the 1948-1949 survey*

58. *Appendix AAA: Summary of the 1947-1948 survey*

59. *Appendix BBB: Summary of the 1946-1947 survey*

60. *Appendix CCC: Summary of the 1945-1946 survey*

61. *Appendix DDD: Summary of the 1944-1945 survey*

62. *Appendix EEE: Summary of the 1943-1944 survey*

63. *Appendix FFF: Summary of the 1942-1943 survey*

64. *Appendix GGG: Summary of the 1941-1942 survey*

65. *Appendix HHH: Summary of the 1940-1941 survey*

66. *Appendix III: Summary of the 1939-1940 survey*

67. *Appendix JJJ: Summary of the 1938-1939 survey*

68. *Appendix KKK: Summary of the 1937-1938 survey*

69. *Appendix LLL: Summary of the 1936-1937 survey*

70. *Appendix MMM: Summary of the 1935-1936 survey*

71. *Appendix OOO: Summary of the 1934-1935 survey*

72. *Appendix PPP: Summary of the 1933-1934 survey*

73. *Appendix QQQ: Summary of the 1932-1933 survey*

74. *Appendix RRR: Summary of the 1931-1932 survey*

75. *Appendix SSS: Summary of the 1930-1931 survey*

76. *Appendix TTT: Summary of the 1929-1930 survey*

77. *Appendix UUU: Summary of the 1928-1929 survey*

78. *Appendix VVV: Summary of the 1927-1928 survey*

79. *Appendix WWW: Summary of the 1926-1927 survey*

80. *Appendix XXX: Summary of the 1925-1926 survey*

81. *Appendix YYY: Summary of the 1924-1925 survey*

82. *Appendix ZZZ: Summary of the 1923-1924 survey*

83. *Appendix AAAA: Summary of the 1922-1923 survey*

84. *Appendix BBBB: Summary of the 1921-1922 survey*

85. *Appendix CCCC: Summary of the 1920-1921 survey*

86. *Appendix DDDD: Summary of the 1919-1920 survey*

87. *Appendix EEEE: Summary of the 1918-1919 survey*

88. *Appendix FFFF: Summary of the 1917-1918 survey*

89. *Appendix GGGG: Summary of the 1916-1917 survey*

90. *Appendix HHHH: Summary of the 1915-1916 survey*

91. *Appendix IIII: Summary of the 1914-1915 survey*

92. *Appendix JJJJ: Summary of the 1913-1914 survey*

93. *Appendix KKKK: Summary of the 1912-1913 survey*

94. *Appendix LLLL: Summary of the 1911-1912 survey*

95. *Appendix MLLL: Summary of the 1910-1911 survey*

96. *Appendix NNNN: Summary of the 1909-1910 survey*

97. *Appendix OOOO: Summary of the 1908-1909 survey*

98. *Appendix PPPP: Summary of the 1907-1908 survey*

99. *Appendix QQQQ: Summary of the 1906-1907 survey*

100. *Appendix RRRR: Summary of the 1905-1906 survey*

101. *Appendix SSSS: Summary of the 1904-1905 survey*

102. *Appendix TTTT: Summary of the 1903-1904 survey*

103. *Appendix UUUU: Summary of the 1902-1903 survey*

104. *Appendix VVVV: Summary of the 1901-1902 survey*

105. *Appendix WWWW: Summary of the 1900-1901 survey*

106. *Appendix XXXX: Summary of the 1899-1900 survey*

107. *Appendix YYYY: Summary of the 1898-1899 survey*

108. *Appendix ZZZZ: Summary of the 1897-1898 survey*

109. *Appendix AAAAA: Summary of the 1896-1897 survey*

110. *Appendix BBBBB: Summary of the 1895-1896 survey*

111. *Appendix CCCCC: Summary of the 1894-1895 survey*

112. *Appendix DDDDD: Summary of the 1893-1894 survey*

113. *Appendix EEEEE: Summary of the 1892-1893 survey*

114. *Appendix FFFFF: Summary of the 1891-1892 survey*

115. *Appendix GGGGG: Summary of the 1890-1891 survey*

116. *Appendix HHHHH: Summary of the 1889-1890 survey*

117. *Appendix IIIII: Summary of the 1888-1889 survey*

118. *Appendix JJJJJ: Summary of the 1887-1888 survey*

119. *Appendix KKKKK: Summary of the 1886-1887 survey*

120. *Appendix LLLLL: Summary of the 1885-1886 survey*

121. *Appendix MLLLL: Summary of the 1884-1885 survey*

122. *Appendix NNNNN: Summary of the 1883-1884 survey*

123. *Appendix OOOOO: Summary of the 1882-1883 survey*

124. *Appendix PPPPP: Summary of the 1881-1882 survey*

125. *Appendix QQQQQ: Summary of the 1880-1881 survey*

126. *Appendix RRRRR: Summary of the 1879-1880 survey*

127. *Appendix SSSSS: Summary of the 1878-1879 survey*

128. *Appendix TTTTT: Summary of the 1877-1878 survey*

129. *Appendix UUUUU: Summary of the 1876-1877 survey*

130. *Appendix VVVVV: Summary of the 1875-1876 survey*

131. *Appendix WWWWW: Summary of the 1874-1875 survey*

132. *Appendix XXXXX: Summary of the 1873-1874 survey*

133. *Appendix YYYYY: Summary of the 1872-1873 survey*

134. *Appendix ZZZZZ: Summary of the 1871-1872 survey*

135. *Appendix AAAAA: Summary of the 1870-1871 survey*

136. *Appendix BBBBB: Summary of the 1869-1870 survey*

137. *Appendix CCCCC: Summary of the 1868-1869 survey*

138. *Appendix DDDDD: Summary of the 1867-1868 survey*

139. *Appendix EEEEE: Summary of the 1866-1867 survey*

140. *Appendix FFFFF: Summary of the 1865-1866 survey*

141. *Appendix GGGGG: Summary of the 1864-1865 survey*

142. *Appendix HHHHH: Summary of the 1863-1864 survey*

143. *Appendix IIIII: Summary of the 1862-1863 survey*

144. *Appendix JJJJJ: Summary of the 1861-1862 survey*

145. *Appendix KKKKK: Summary of the 1860-1861 survey*

146. *Appendix LLLLL: Summary of the 1859-1860 survey*

147. *Appendix MLLLL: Summary of the 1858-1859 survey*

148. *Appendix NNNNN: Summary of the 1857-1858 survey*

149. *Appendix OOOOO: Summary of the 1856-1857 survey*

150. *Appendix PPPPP: Summary of the 1855-1856 survey*

151. *Appendix QQQQQ: Summary of the 1854-1855 survey*

152. *Appendix RRRRR: Summary of the 1853-1854 survey*

153. *Appendix SSSSS: Summary of the 1852-1853 survey*

154. *Appendix TTTTT: Summary of the 1851-1852 survey*

155. *Appendix UUUUU: Summary of the 1850-1851 survey*

156. *Appendix VVVVV: Summary of the 1849-1850 survey*

157. *Appendix WWWWW: Summary of the 1848-1849 survey*

158. *Appendix XXXXX: Summary of the 1847-1848 survey*

159. *Appendix YYYYY: Summary of the 1846-1847 survey*

160. *Appendix ZZZZZ: Summary of the 1845-1846 survey*

161. *Appendix AAAAA: Summary of the 1844-1845 survey*

162. *Appendix BBBBB: Summary of the 1843-1844 survey*

163. *Appendix CCCCC: Summary of the 1842-1843 survey*

164. *Appendix DDDDD: Summary of the 1841-1842 survey*

165. *Appendix EEEEE: Summary of the 1840-1841 survey*

166. *Appendix FFFFF: Summary of the 1839-1840 survey*

167. *Appendix GGGGG: Summary of the 1838-1839 survey*

168. *Appendix HHHHH: Summary of the 1837-1838 survey*

169. *Appendix IIIII: Summary of the 1836-1837 survey*

170. *Appendix JJJJJ: Summary of the 1835-1836 survey*

171. *Appendix KKKKK: Summary of the 1834-1835 survey*

172. *Appendix LLLLL: Summary of the 1833-1834 survey*

173. *Appendix MLLLL: Summary of the 1832-1833 survey*

174. *Appendix NNNNN: Summary of the 1831-1832 survey*

175. *Appendix OOOOO: Summary of the 1830-1831 survey*

176. *Appendix PPPPP: Summary of the 1829-1830 survey*

177. *Appendix QQQQQ: Summary of the 1828-1829 survey*

178. *Appendix RRRRR: Summary of the 1827-1828 survey*

179. *Appendix SSSSS: Summary of the 1826-1827 survey*

180. *Appendix TTTTT: Summary of the 1825-1826 survey*

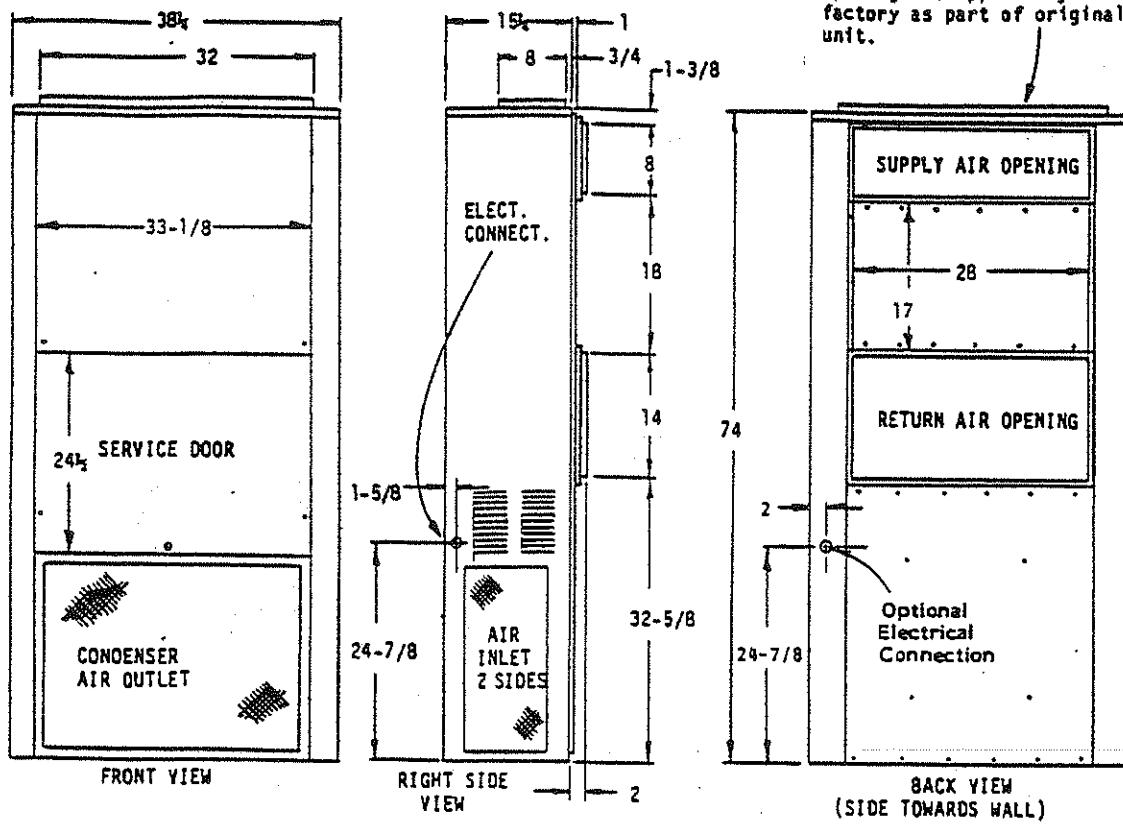
181. *Appendix UUUUU: Summary of the 1824-1825 survey*

182. *Appendix VVVVV: Summary of the 1823-1824 survey*

183. *Appendix WWWWW: Summary of the 1822-1823 survey*

184. *Appendix XXXXX: Summary of the 1821-1822 survey*

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NOTE: Maintain minimum 30" clear space on right and front of unit for service access.

ELECTRICAL INFORMATION								WIRING INFORMATION**		
Model	Rated Volts/Ph	Operating Voltage Range	Heater* KW	Max Unit Amps	No. Field Power Circuits	Internal Fuses Ckt. A/B	Required ① Overcurrent Protection	Min. Ckt. Ampacity Ckt. A/B	Field Power Wiring Ckt. A/B	Ground Wire Size Ckt. A/B
30WA4	230/208-1	197-253	0	19.3	1	60/30	35	23	10	10
			5	23	1		35	30	10	10
			10	43.8	1		60	56	4	10
			15	64.7	1		90	81	2	8
30WA4-3	230/208-3	187-253	0	7.5	1	60/30	15	15	14	14
			6	8.3	1		15	15	14	14
			9	11.9	1		15	15	14	14
			12	15.5	1		20	20	12	12
			15	19.1	1		25	24	10	10
36WA5	230/208-1	197-253	0	24.3	1	60/30	45	30	10	10
			5	24.3	1		45	30	10	10
			10	43.8	1		60	56	4	10
			15	64.7	1		90	81	2	8
36WA5-3	230/208-3	187-253	0	17.8	1	60/30	30	22	10	10
			6	17.3	1		30	22	10	10
			9	23.9	1		35	31	8	10
			12	31.1	1		40	40	8	10
			15	38.4	1		50	50	6	10
36WA5-3	460-3	414-506	0	9.5	1		15	15	14	14
			6	9.5	1		15	15	14	14
			9	11.9	1		15	15	14	14
			12	15.5	1		20	20	12	12
			15	19.1	1		25	24	10	10

*Electric heaters are nominal Kw @ 240V or 480V.

**Based on 60°C copper wire. Other wiring materials must be rated for marked "Minimum Circuit Ampacity" or greater. Not all models approved for aluminum wire.

① Time delay fuses or "HACR Type" circuit breakers must be used for 60 and smaller sizes. Standard fuses or circuit breakers are suitable for 70 and larger.

IMPORTANT

The equipment covered in this manual is to be installed by trained, experienced service and installation technicians. Any heat pump is more critical of proper operating, charge and an adequate duct system than a straight air conditioning unit. All duct work supply and return, must be properly sized for the design air flow requirement of the equipment. ACCA is an excellent guide to proper sizing. All duct work or portions thereof not in the conditioned space should be properly insulated in order to both conserve energy and prevent condensation or moisture damage.

SHIPPING DAMAGE

Upon receipt of equipment, the carton should be checked for external signs of shipping damage. If damage is found, the receiving party must contact the last carrier immediately, preferably in writing, requesting inspection by the carrier's agent.

GENERAL

The refrigerant system is completely assembled and charged. All internal wiring is complete.

The unit is designed for use with or without duct work. Flanges are provided for attaching the supply and return ducts.

These instructions explain the recommended method to install the air cooled self-contained unit and the electrical wiring connections to the unit.

These instructions and any instructions packaged with any separate equipment required to make up the entire air conditioning system should be carefully read before beginning the installation. Note particularly "Starting Procedure" and any tags and/or labels attached to the equipment.

While these instructions are intended as a general recommended guide, they do not supersede any national and/or local codes in any way. Authorities having jurisdiction should be consulted before the installation is made.

INSTALLATION

Size of unit for a proposed installation should be based on heat loss calculation made according to methods of Air Conditioning Contractors of America (ACCA). The air duct should be installed in accordance with the Standards of the National Fire Protection Association for the Installation of Air Conditioning and Ventilating systems of Other Than Residence Type, NFPA No. 90A, and Residence Type Warm Air Heating and Air Conditioning Systems, NFPA No. 90B. Where local regulations are at a variance with instructions, installer should adhere to local codes.

DUCT WORK

Design the duct work according to methods given by the Air Conditioning Contractors of America. When duct runs through unheated spaces, it should be insulated with a minimum of one inch of insulation. Use insulation with a vapor barrier on the outside of the insulation. Flexible joints should be used to connect the duct work to the equipment in order to keep the noise transmission to a minimum.

A one-inch clearance to combustible material for the first three feet of duct attached to the outlet air frame is required. See page 6 for further details.

FILTER

A one inch throwaway filter is supplied with each unit. The filter slides into position making it easy to service. This filter can be serviced from the outside by removing the service door.

FRESH AIR INTAKE

All units are built with a fresh air inlet hole punched in the service panel. The fresh air damper assembly is shipped with each unit, and must be attached at the installation site. See Figure 1 for typical installation procedure.

The fresh air damper assembly is standard equipment with the unit because of the variety of state or local codes requiring fresh air capability.

All capacity, efficiency and cost of operation information as required for Department of Energy "Energyguide" Fact Sheets is based upon the fresh air blank-off plate in place and is recommended for maximum energy efficiency.

The blank-off plate is available upon request from the factory and is installed in place of the fresh air damper shipped with each unit.

WALL MOUNTING

1. Two holes, the size of the supply and return air openings must be cut through the wall as shown in Figure 2.
2. On wood-frame walls, the wall construction must be strong and rigid enough to carry the weight of the unit without transmitting any unit vibration.
3. Concrete block walls must be thoroughly inspected to insure that they are capable of carrying the weight of the installing unit.
4. Ducts through the walls must be insulated and all joints taped or sealed to prevent air or moisture entering the wall cavity.
5. Some installations may not require any return air duct. It is recommended that on this type of installation that a filter grille be located in the wall. Filters must be of sufficient size to allow a maximum velocity of 400 FPM.

NOTE: If no return air duct is used, applicable installation codes may limit this cabinet to installation only in a single story structure.

WIRING - MAIN POWER

Refer to the unit rating plate for wire sizing information and maximum fuse or "HACR Type" circuit breaker size. Each outdoor unit is marked with a "Minimum Circuit Ampacity." This means that the field wiring used must be sized to carry that amount of current. Depending on the installed Kw of electric heat, there may be two field power circuits required. If this is the case, the unit serial plate will so indicate. Some models are suitable only for connection with copper wire, while others can be wired with either copper or aluminum wire. Each unit and/or wiring diagram will be marked "Use Copper Conductors Only" or "Use Copper or Aluminum Conductors." These instructions MUST BE adhered to. Refer to the National Electrical Code for complete current carrying capacity data on the various insulation grades of wiring material.

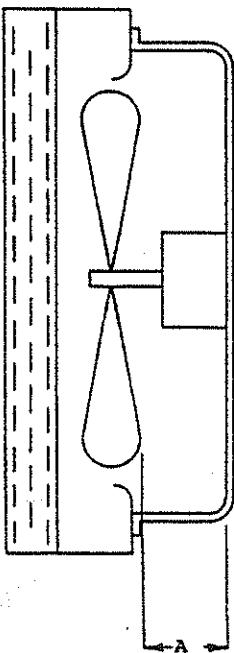
The electrical data lists fuse and wire sizes (60°C copper) for all models, including the most commonly used heater sizes. Also shown are the number of field power circuits required for the various models with heaters.

The unit rating plate lists a "Maximum Time Delay Relay Fuse" or "HACR Type" circuit breaker that is to be used with the equipment. The correct size must be used for proper circuit protection and also to assure that there will be no nuisance tripping due to the momentary high starting current of the compressor motor.

FAN BLADE SETTING DIMENSIONS

Shown in the drawing below are the correct fan blade setting dimensions for proper air delivery across the outdoor coil.

Any service work requiring removal or adjustment in the fan and/or motor area will require that the dimensions below be checked and blade adjusted in or out on the motor shaft accordingly.



MODEL	DIM. A
30WA4	3/4
36WA5	3/4

RATED CFM AND E.S.P. (WET COIL--COOLING)			
Model	Rated CFM	Rated E.S.P.	Recommended Airflow Range
30WA4	1140	.17	1000 - 1300
36WA5	1185	.15	1050 - 1350

IMPORTANT INSTALLER NOTE

For improved start-up performance wash the indoor coil with a dishwasher detergent.

CRANKCASE HEATERS

All units are provided with some form of compressor crankcase heat. Some single phase units utilize the compressor motor start winding in series with a portion of the run capacitor to generate heat within the compressor shell to prevent liquid refrigerant migration.

Some three phase units utilize a wraparound type of crankcase heater that warms the compressor oil from the outside.

Some single and three phase models have an insertion well-type heater located in the lower section of the compressor housing. This is a self-regulating type heater that draws only enough power to maintain the compressor at a safe temperature.

Some form of crankcase heat is essential to prevent liquid refrigerant from migrating to the compressor, causing oil pump out on compressor start-up and possible valve failure due to compressing a liquid.

Refer to unit wiring diagram to find exact type of crankcase heater used.

The following decal is affixed to all outdoor units detailing start-up procedure. This is very important. Please read carefully.

REFRIGERANT CHARGE

The correct system R-22 charge is shown on the unit rating plate. Optimum unit performance will occur with a refrigerant charge resulting in a suction line temperature (6" from compressor) as shown in the following table:

Model	Rated Airflow	95°F OD Temp.	82°F OD Temp.
30WA4	1140	47 - 49	63 - 65
36WA5	1185	44 - 47	57 - 59

The above suction line temperatures are based upon 80°F dry bulb/67°F wet bulb (50% R.H.) temperature and rated airflow across the evaporator during cooling cycle.

INDOOR BLOWER PERFORMANCE CFM--DRY COIL WITH FILTER	
E.S.P. Inches H ₂ O	Model 30WA4-36WA5
.0	1435
.1	1350
.2	1260
.3	1150
.4	1050
.5	940

PRESSURE SERVICE PORTS

High and low pressure service ports are installed on all units so that the system operating pressures can be observed. Pressure curves can be found later in the manual covering all models on both cooling and heating cycles. It is imperative to match the correct pressure curve to the unit by model number.

IMPORTANT

THESE PROCEDURES MUST BE FOLLOWED AT INITIAL START-UP AND AT ANY TIME POWER HAS BEEN REMOVED FOR 12 HOURS OR LONGER.

TO PREVENT COMPRESSOR DAMAGE WHICH MAY RESULT FROM THE PRESENCE OF LIQUID REFRIGERANT IN THE COMPRESSOR CRANKCASE

1. MAKE CERTAIN THE ROOM THERMOSTAT IS IN THE "OFF" POSITION. (THE COMPRESSOR IS NOT TO OPERATE).

2. APPLY POWER BY CLOSING THE SYSTEM DISCONNECT SWITCH. THIS ENERGIZES THE COMPRESSOR HEATER WHICH EVAPORATES THE LIQUID REFRIGERANT IN THE CRANKCASE.

3. ALLOW 4 HOURS OR 60 MINUTES PER POUND OF REFRIGERANT IN THE SYSTEM AS NOTED ON THE UNIT RATING PLATE. WHICHEVER IS GREATER.

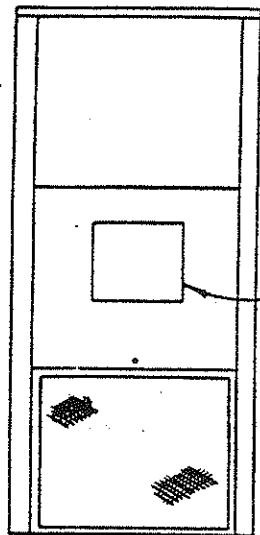
4. AFTER PROPERLY ELAPSED TIME THE THERMOSTAT MAY BE SET TO OPERATE THE COMPRESSOR.

5. EXCEPT AS REQUIRED FOR SAFETY WHILE SERVICING - DO NOT OPEN SYSTEM DISCONNECT SWITCH.

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UNIT MODELS

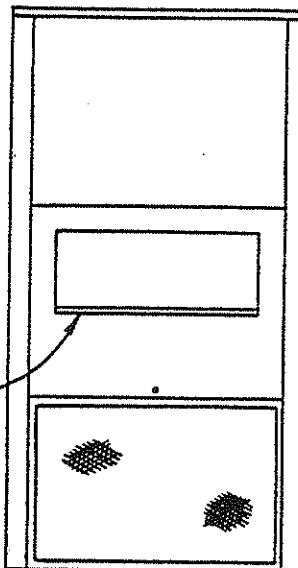
20WA1
24WA4
18WH4
24WH4



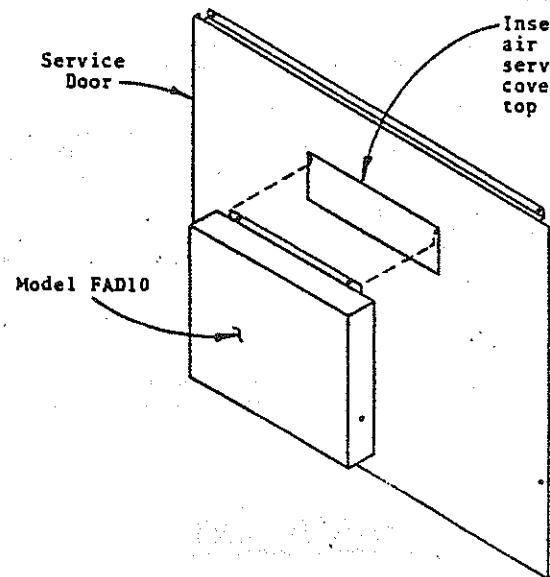
Model FAD10
Fresh Air Cover
With Adjustable
Damper

UNIT MODELS

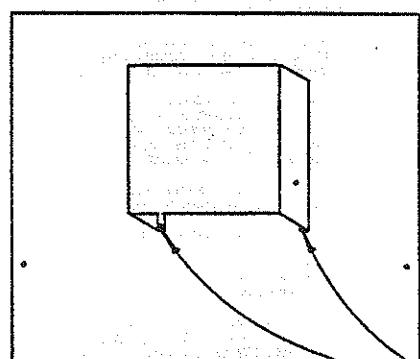
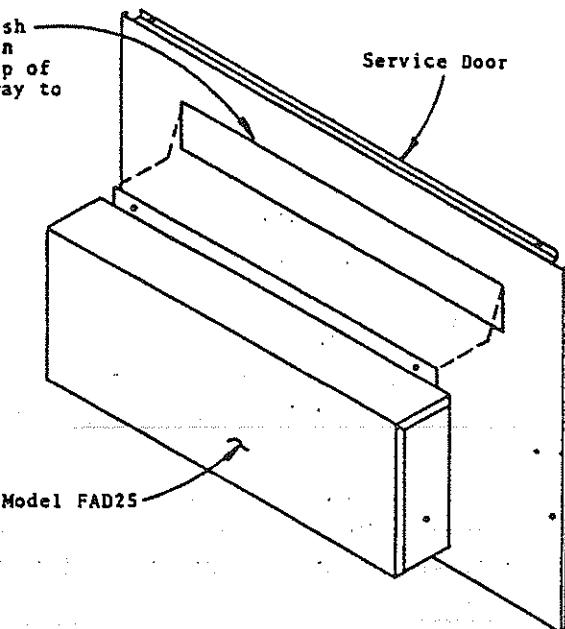
30WA8
36WA8
30WH4
36WH5
42WA
49WA
48WH5



MODEL FAD25
Fresh Air Cover
With Adjustable
Damper



Insert top flange of fresh air cover into opening in service door and push top of cover assembly all the way to top of opening.



Secure bottom of
Fresh Air Cover Assembly
with two screws.

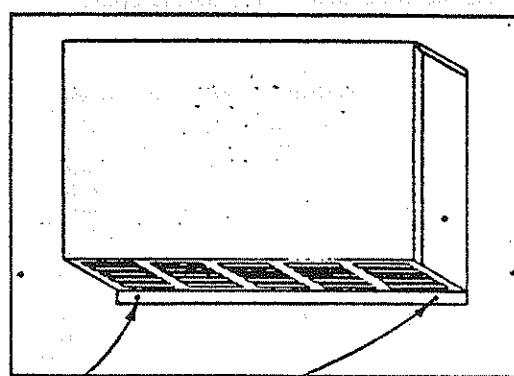
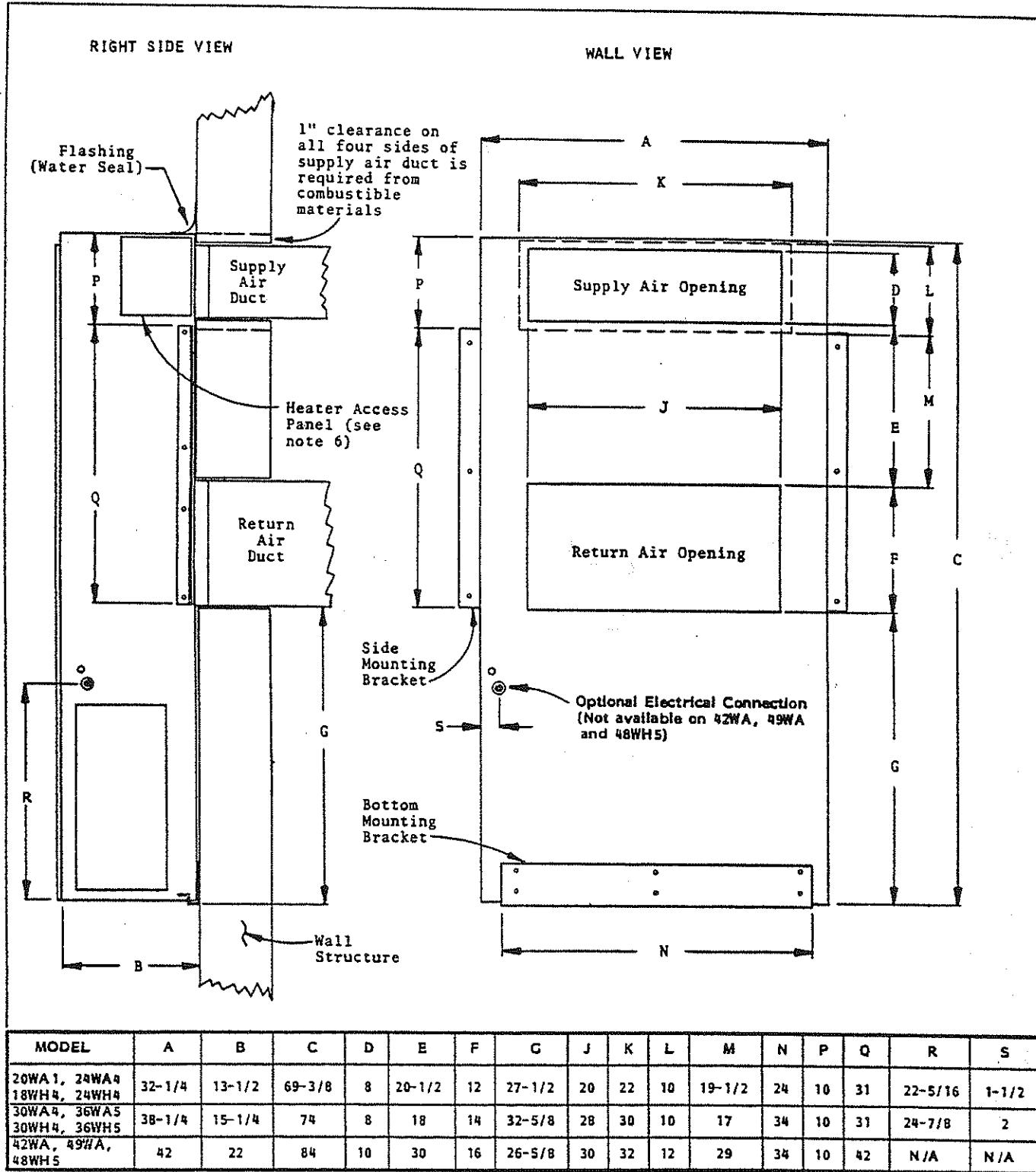


FIGURE 1

FIGURE 2



MOUNTING INSTRUCTIONS

- These units are secured by wall mounting brackets which secure the unit to the outside wall surface at both sides and at the bottom.
- The unit itself is suitable for "0" inch clearance, but the supply air duct flange and the first few feet of supply air duct require 1 inch clearance to combustible material. If combustible wall, use K and L dimensions for sizing, if non-combustible, use D and J.
- After the wall opening positions have been selected, lay out the position for the bottom and side brackets. Fasten the brackets securely to the wall (type of fasteners will depend on wall construction).
- Be sure to observe the P dimension when attaching the side brackets. This will assure that no screws are driven into the unit sides damaging any internal parts. One-half inch sheet metal screws are recommended.
- For additional mounting rigidity, the return air and supply air (depending upon wall construction) frames or collars can be drilled and screwed or welded to the structural wall itself. Be sure to observe required clearance if combustible wall.
- Maintain 30 inches minimum clearance on right side of unit to allow access to heat strip.

PARTS LIST
SINGLE PACKAGE AIR CONDITIONERS

12/84

Part No.	Description	30WA4	30WA4-3	30WA4-3 460V	36WA5	36WA5-3	36WA5-3 460V
5152-030	Blower Housing 9-7	x	x	x	x	x	x
5152-028	Blower Wheel 9-7	x	x	x	x	x	x
5152-029	Blower Wheel 9-7	x	x	x	x	x	x
8552-032	Capacitor 35/370V	x					
8552-028	Capacitor 35/440V	x	x	x	x	x	
8552-002	Capacitor 5/370V	x	x	x	x	x	x
5811-008	Capillary Tube - Cool	(2)	(2)	(2)			
5811-033	Capillary Tube - Cool				(2)	(2)	(2)
8000-086	Compressor H21A293ABCA	x					
8000-053	Compressor CRG1-0275-TF5		x				
8000-054	Compressor CRG1-0250-TFD			x			
8000-058	Compressor CRJ3-0300-PFV				x		
8000-059	Compressor CRJ3-0300-TF5					x	
8000-060	Compressor CRJ3-0300-TFD						
5051-035	Condenser Coil	x	x	x	x	x	x
8401-007	Contactor - 1P25A	x		x			
8401-002	Contactor - 3P25A	x	x	x		x	x
8401-006	Contactor - Heat 2P18A	x	x	x	x	x	x
5060-037	Evaporator Coil	x	x	x	x	x	x
5151-032	Fan Blade F10H9.5-2022 ccw	x	x	x	x	x	x
7004-008	Filter 15 x 30-5/8	x	x	x	x	x	x
8614-006	Fuse - Heater 30A	x			x		
8614-022	Fuse - Compressor 60A	x			x		
8614-017	Fuse Block 15Kw	x			x		
8604-042	Heat Strip 5Kw	x			x		
8604-044	Heat Strip 10Kw	x			x		
8604-047	Heat Strip 15Kw	x	x		x	x	
8604-049	Heat Strip 6Kw		x			x	
8604-048	Heat Strip 9Kw		x			x	
8604-046	Heat Strip 12Kw		x			x	
8604-079	Heat Strip 6Kw			x			x
8604-072	Heat Strip 9Kw			x			x
8604-051	Heat Strip 12Kw			x			x
8604-052	Heat Strip 15Kw			x			x
8402-031	Limit Switch 155°	x	x	x	x	x	x
8105-019	Motor - Blower 1/3 hp	x	x	x	x	x	x
8105-015	Motor - Blower 1/3 hp			x			x
8103-009	Motor - Fan 1/5 hp	x	x	x	x	x	
8103-014	Motor - Fan 1/5 hp			x			x

PARTS LIST
SINGLE PACKAGE AIR CONDITIONERS

12/84

Part No.	Description	30WA4	30WA4-3	30WA4-3 460V	36WA5	36WA5-3	36WA5-3 460V
8200-001	Motor Mount - Fan	x	x	x	x	x	x
8201-009	Relay - Blower	x	x	x	x	x	x
8201-032	Relay - Blower			x	x	x	x
5210-004	Strainer	x	x	x	x	x	x
8607-006	Terminal Board 24V	x	x	x	x	x	x
8607-013	Terminal Block 230V 2 pole	x		x	x	x	x
8607-014	Terminal Block 3 pole		x	x		x	x
8607-015	Phenolic Insulator			x		x	x
8407-027	Transformer			x		x	x
8407-034	Transformer	x	x	x	x	x	x
8402-032	Thermal Cutoff	x	x	x	x	x	x

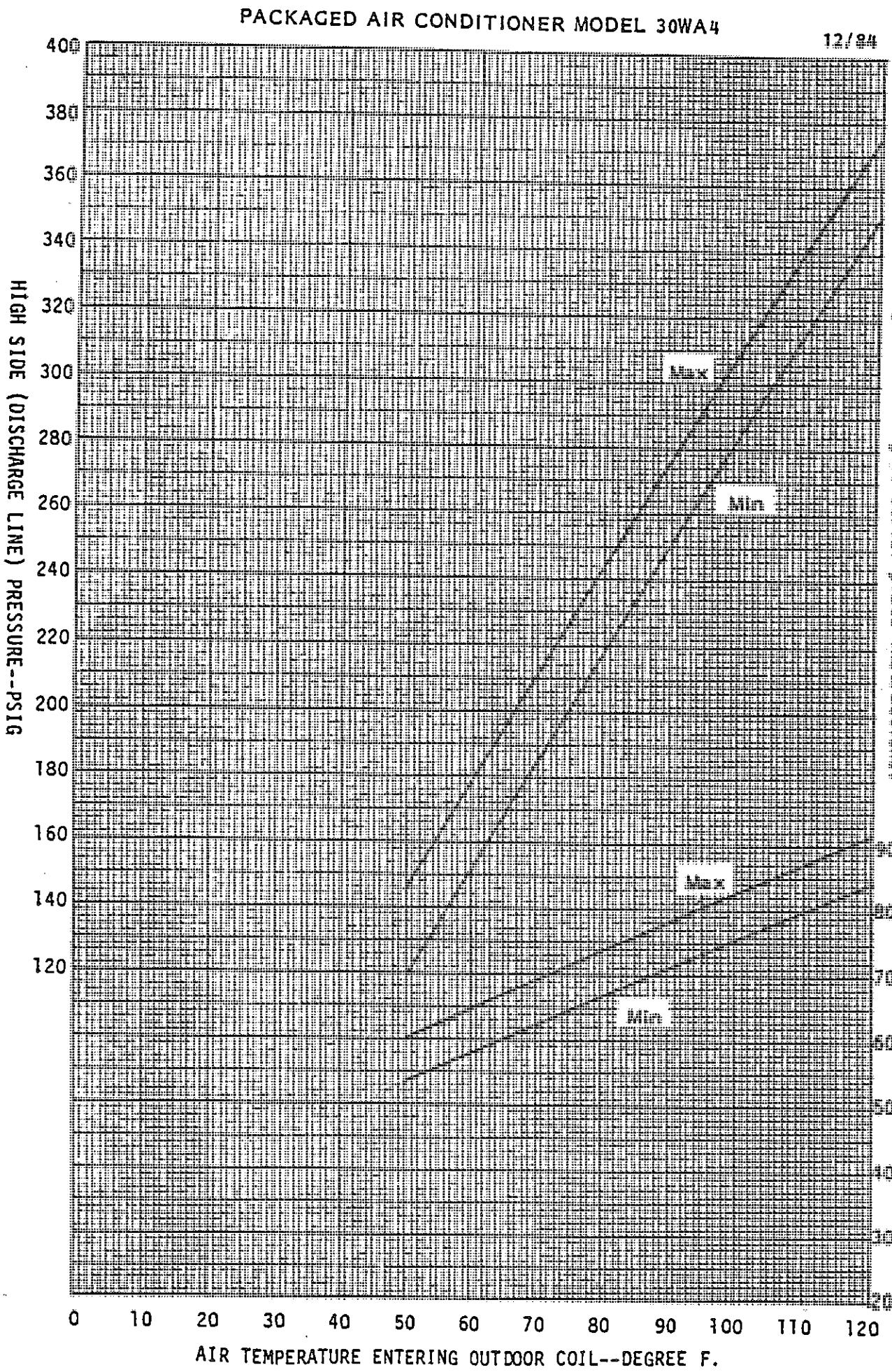
Minimum Net Billing \$15.00. Supersedes all previous lists.
Subject to change without notice.

PACKAGED AIR CONDITIONER MODEL 30WA4

12/84

The curves are based upon 80°DB, 67°WB R.A. Temp, and CFM (airflow) across the evaporator coil and should be used for reference purposes only. Special information can be found under section titled "Refrigerant Charge" elsewhere in manual. If there is any doubt as to correct operating charge being in the system, the charge should be removed, system evacuated, and recharged according to serial plate instructions.

LOW SIDE PRESSURE--PSIG
(SUCTION LINE)

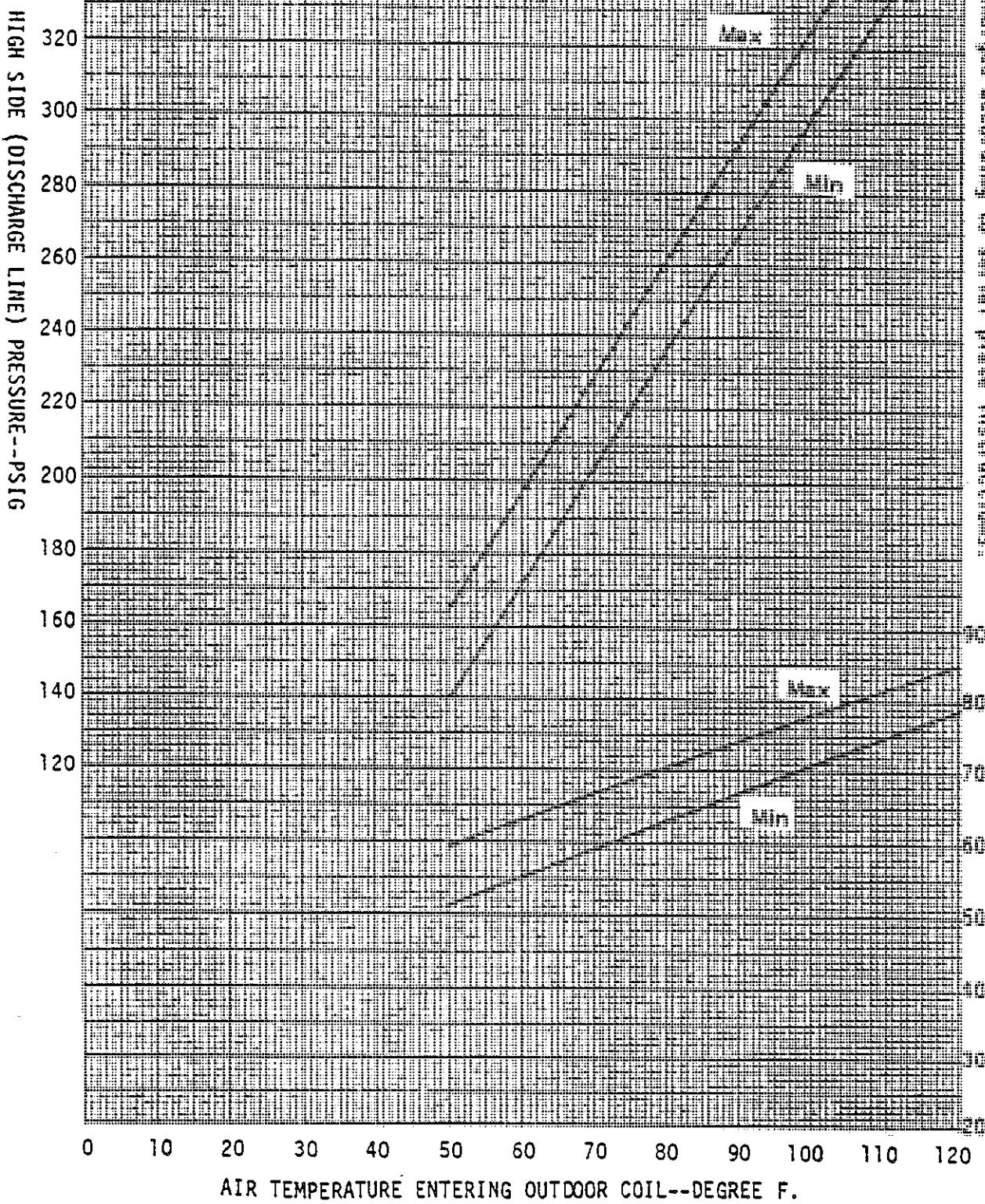


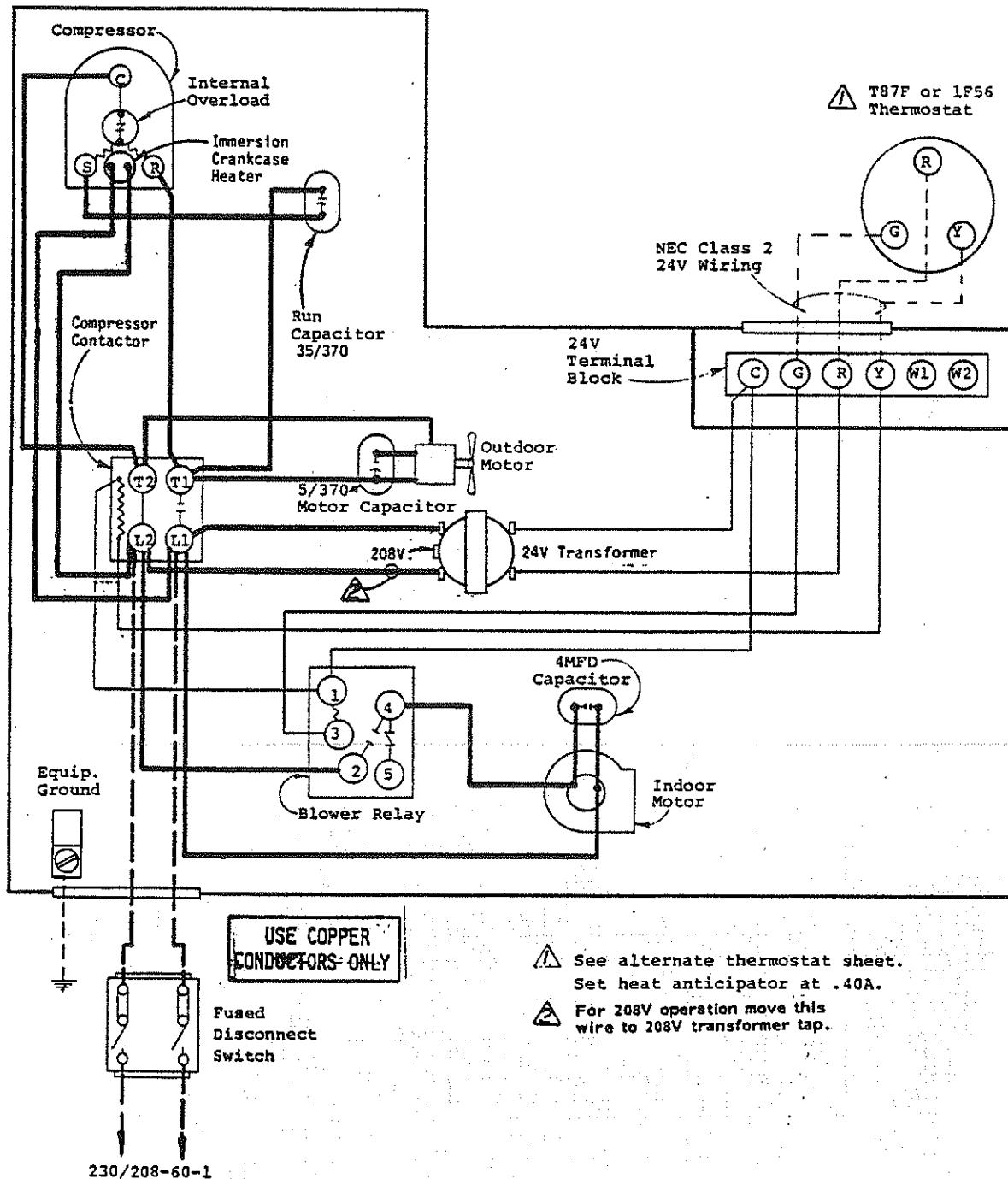
AIR TEMPERATURE ENTERING OUTDOOR COIL--DEGREE F.

PACKAGED AIR CONDITIONER MODEL 36WA5

12/84

These curves are based upon 80°DB, 67°WB R.A. Temp. and Rated CFM (airflow) across the evaporator coil and should be used for reference purposes only. Special information can be found under section titled "Refrigerant Charge" elsewhere in manual. If there is any doubt as to correct operating charge being in the system, the charge should be removed, system evacuated, and recharged according to serial plate instructions.

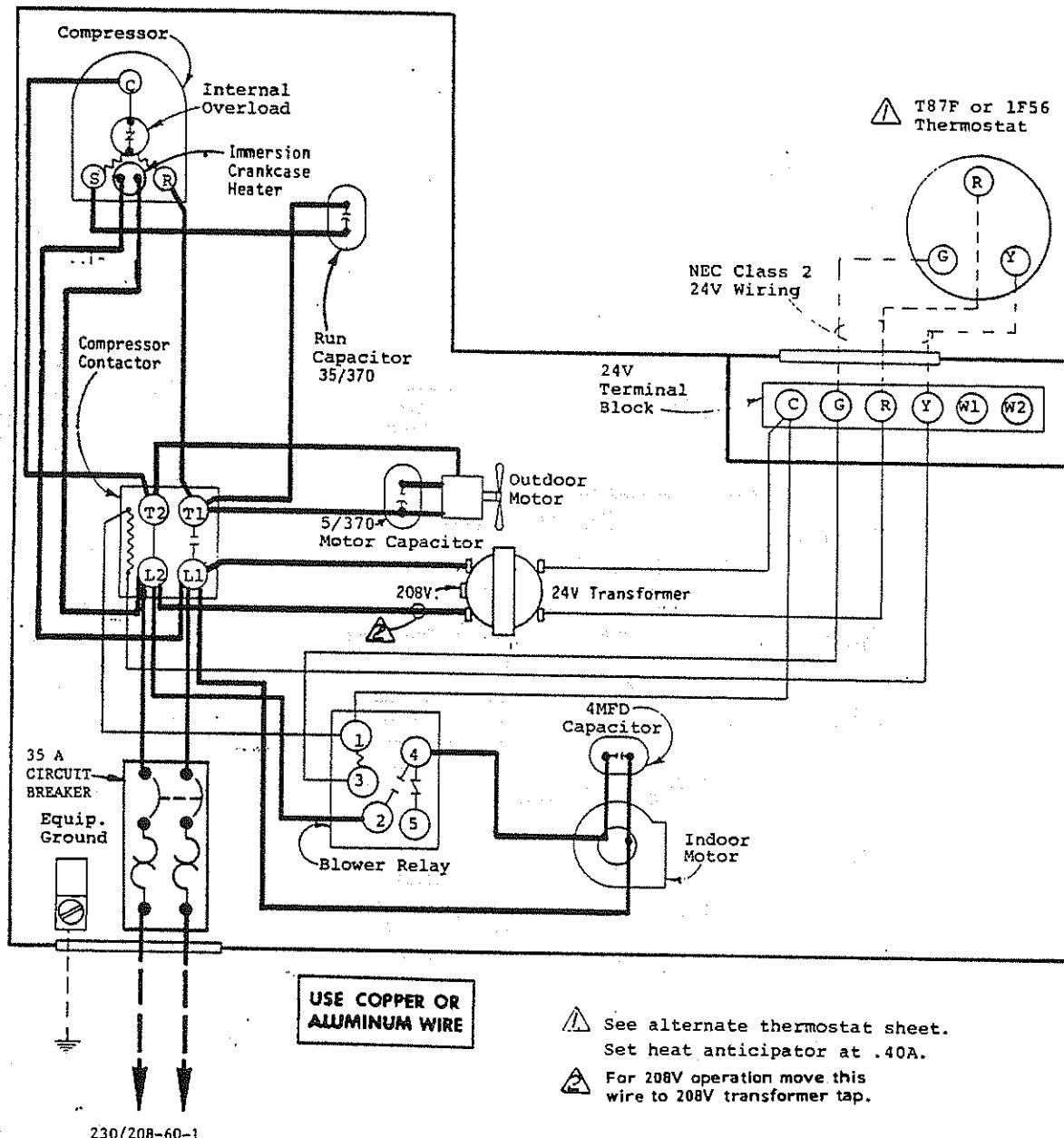
LOW SIDE PRESSURE--PSIG
(SUCTION LINE)



MODEL
30WA4

FACTORY WIRING	FIELD WIRING
Low Voltage	-----
High Voltage	-----

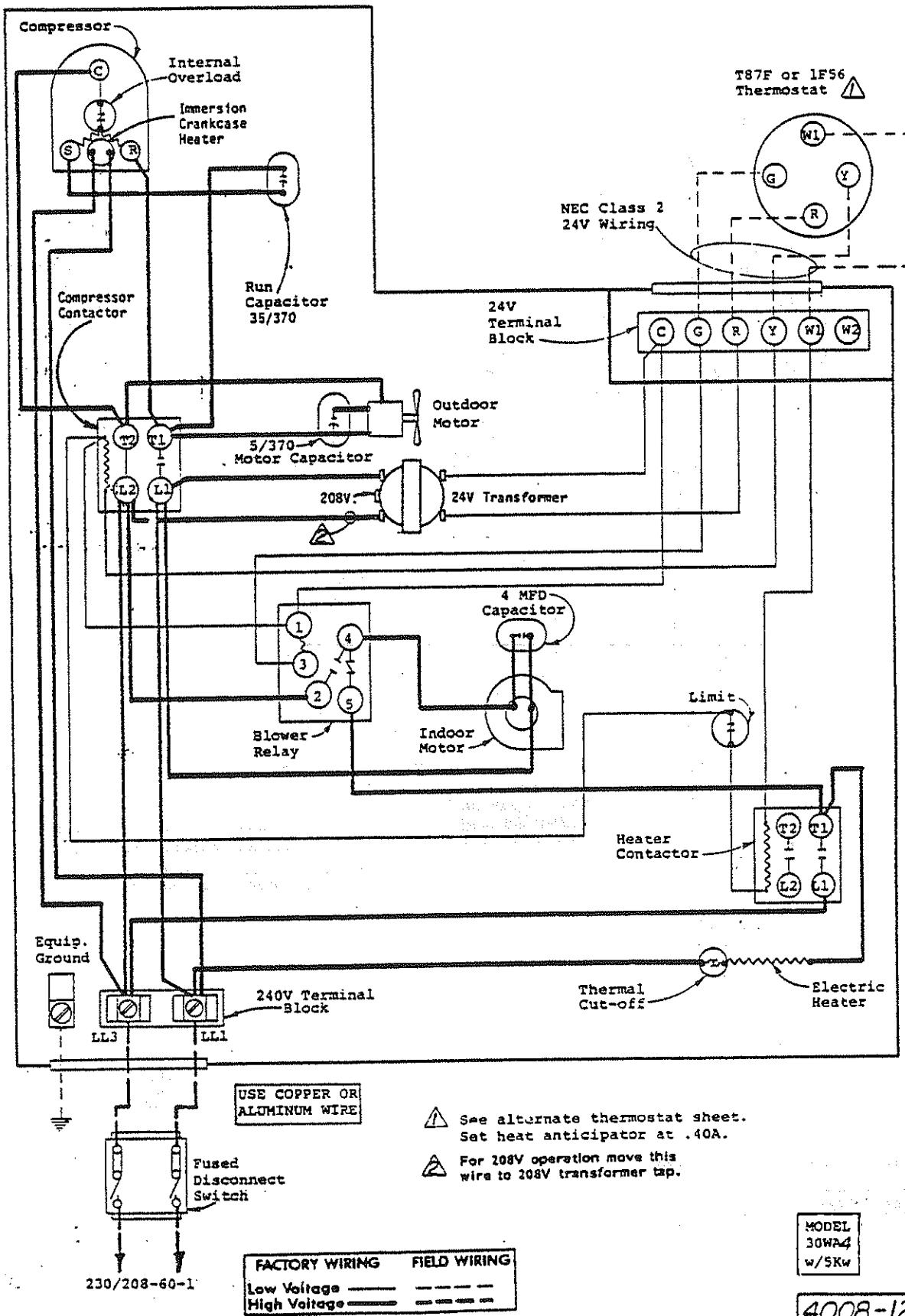
4008-110H

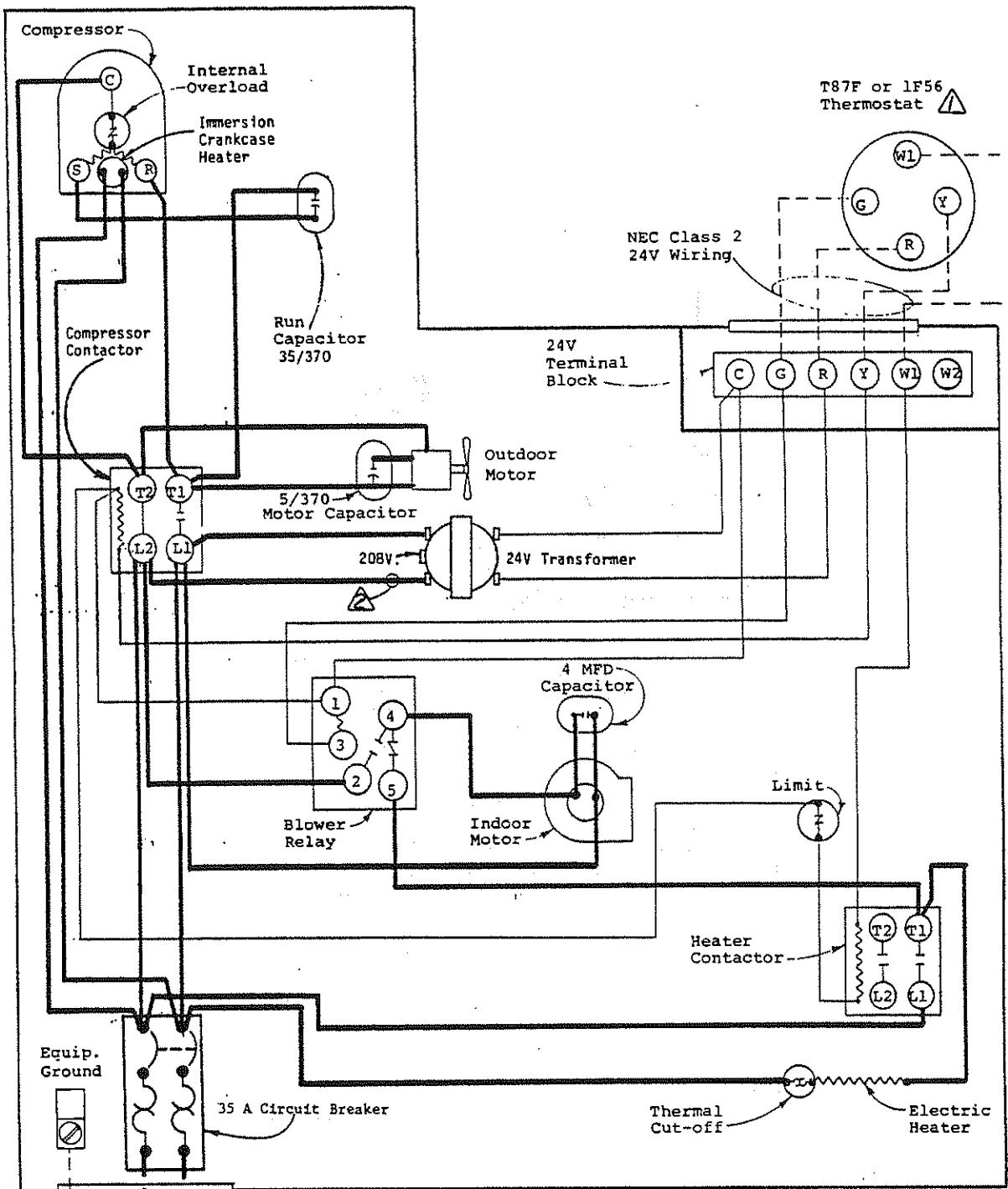


MODEL
30WA4

FACTORY WIRING	FIELD WIRING
Low Voltage	—
High Voltage	—

4008-112A





USE COPPER OR
ALUMINUM WIRE

▲ See alternate thermostat sheet.
Set heat anticipator at .40A.

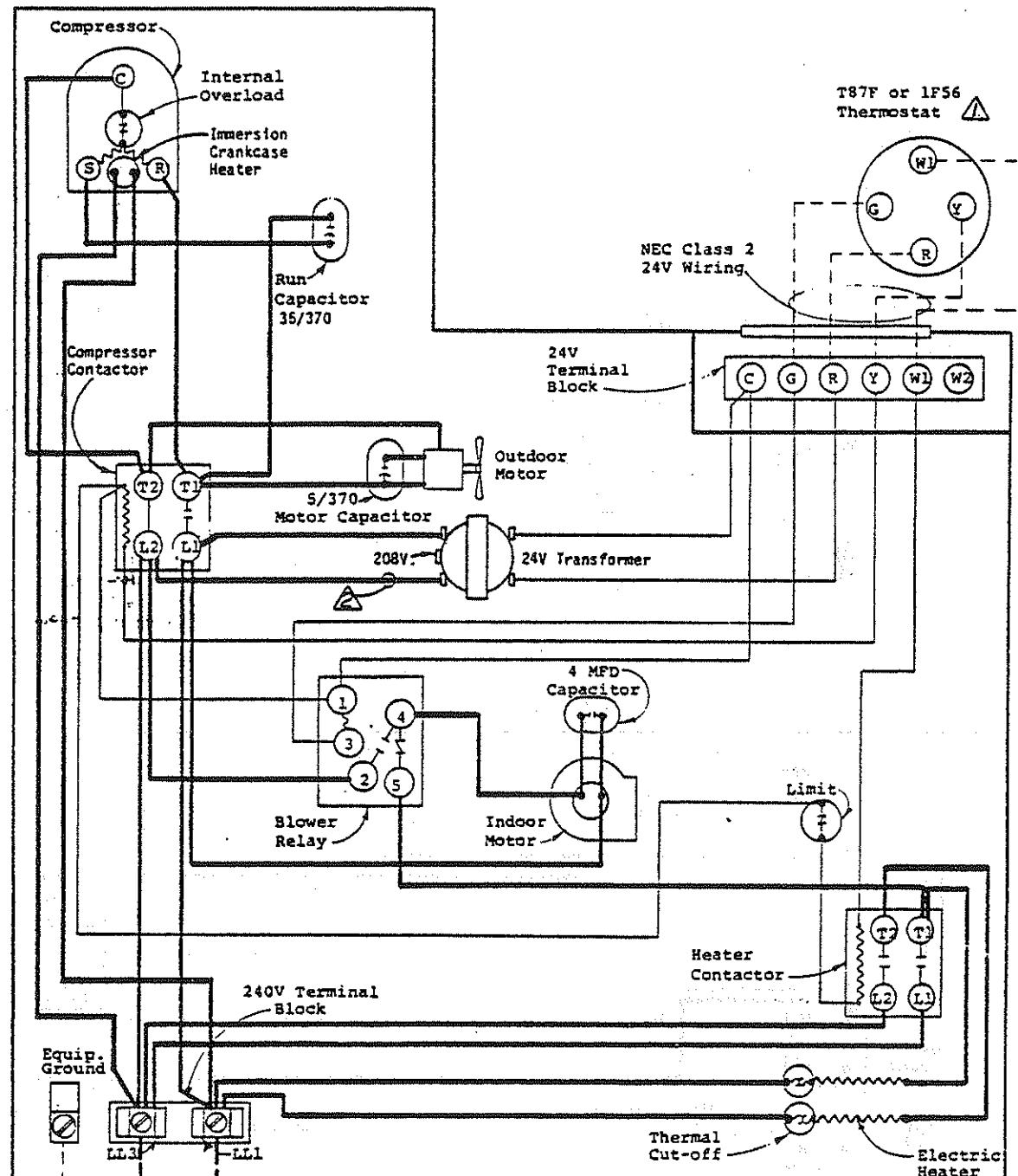
▲ For 208V operation move this
wire to 208V transformer tap.

230/208-60-1

FACTORY WIRING	FIELD WIRING
Low Voltage	— — —
High Voltage	— — —

MODEL
30WA4
w/5Kw

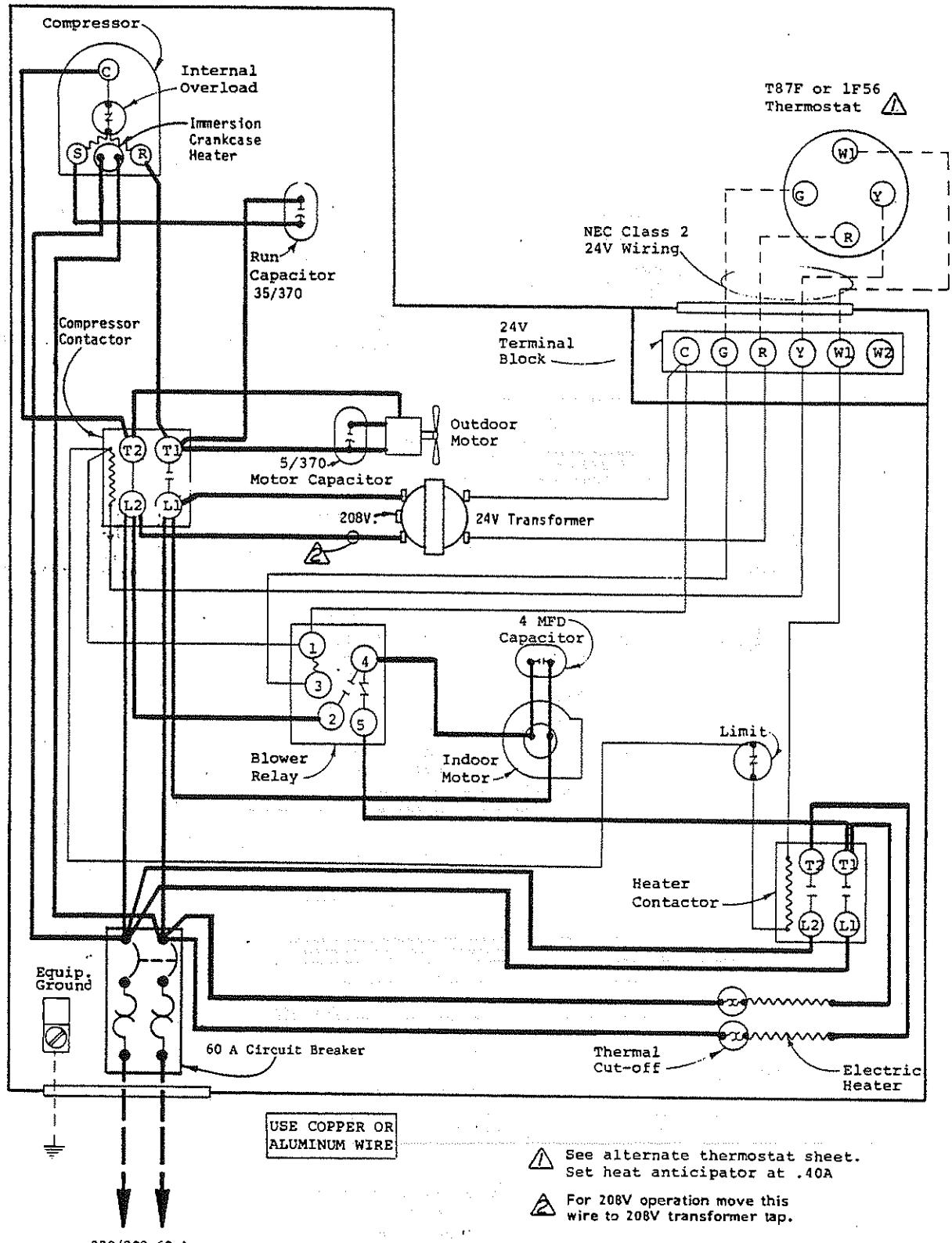
4008-122A



⚠ See alternate thermostat sheet.
Set heat anticipator at .40A

⚠ For 208V operation move this
wire to 208V transformer tap.

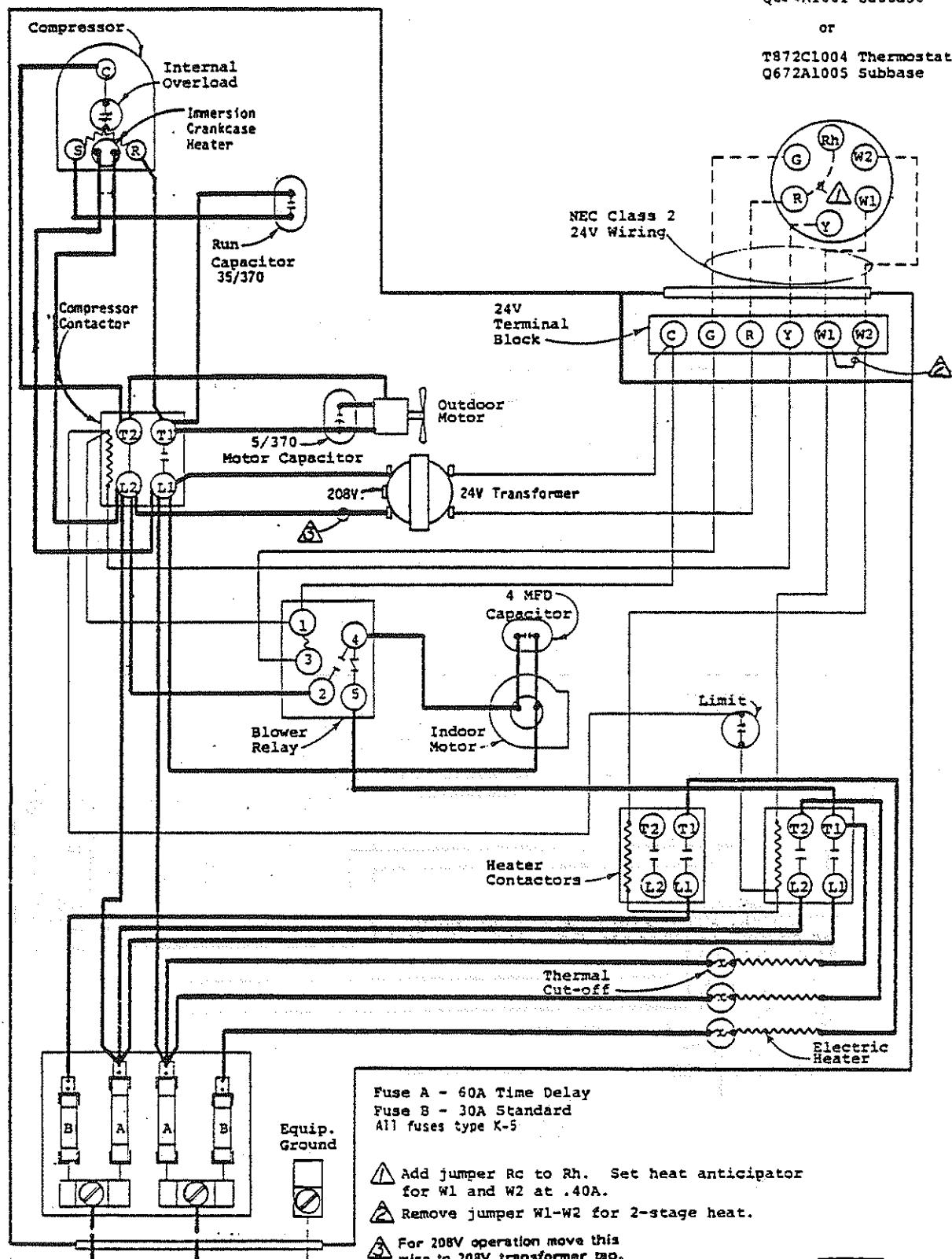
MODEL
30WA4
w/8 or 10Kw



FACTORY WIRING	FIELD WIRING
Low Voltage	-----
High Voltage	-----

MODEL
30WA4
w/8 or 10kW

4008-132A

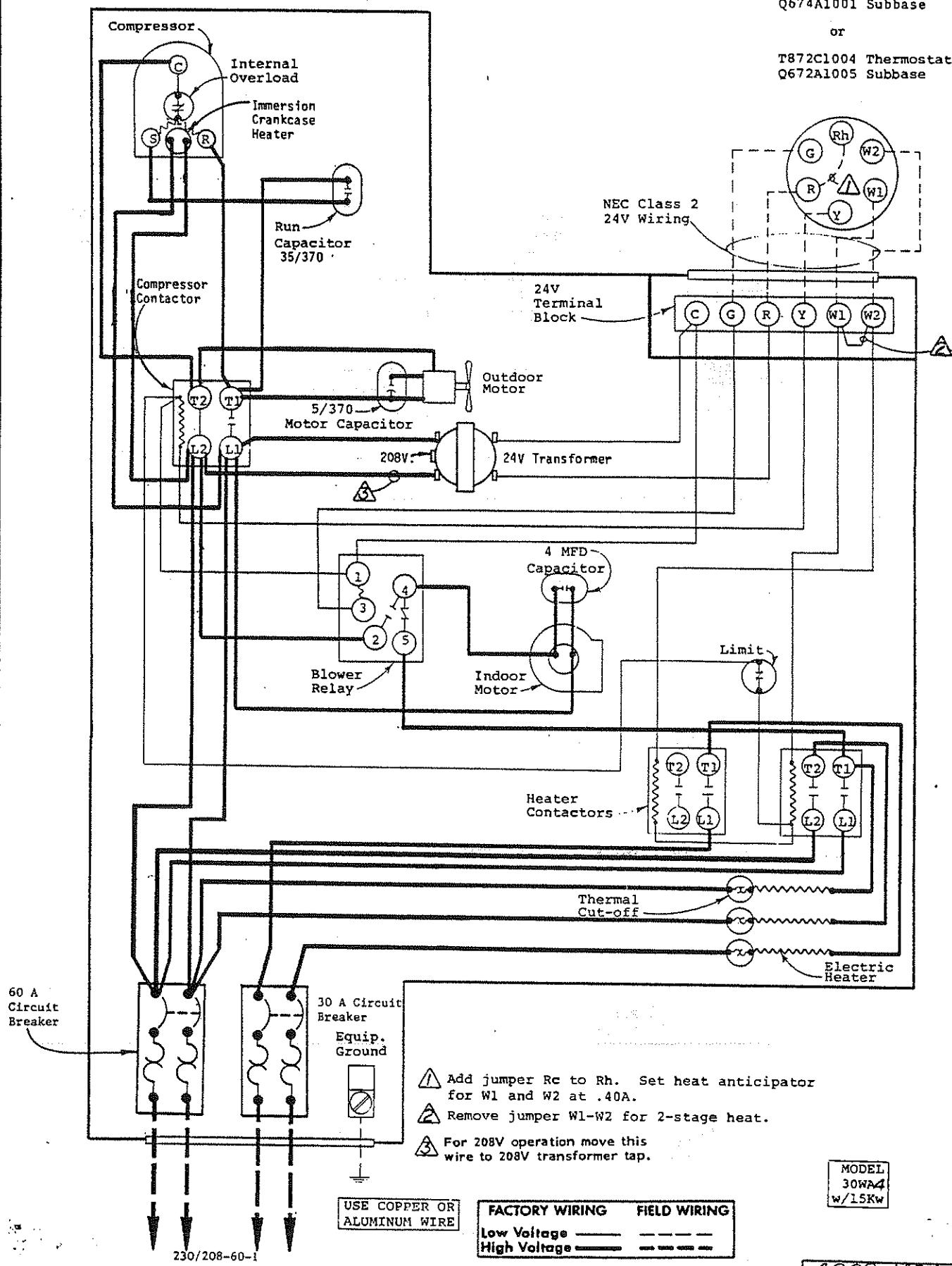


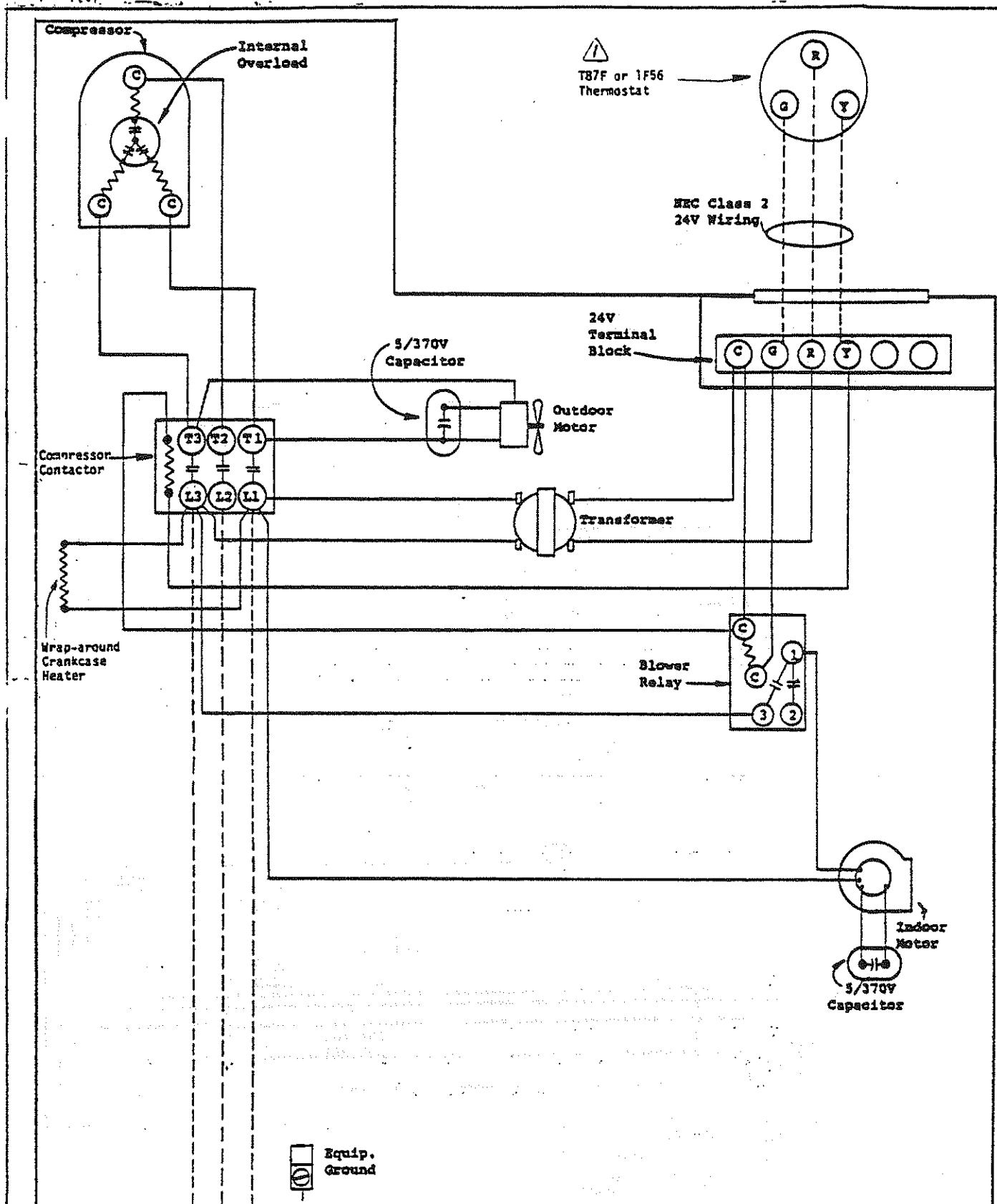
MODEL
30WA4
w/15kW

1000-1000

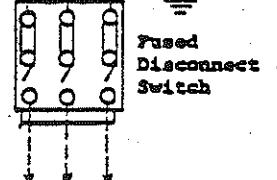
T874C1000 Thermostat
Q674A1001 Subbase

or
T872C1004 Thermostat
Q672A1005 Subbase





⚠ See alternate thermostat sheet.

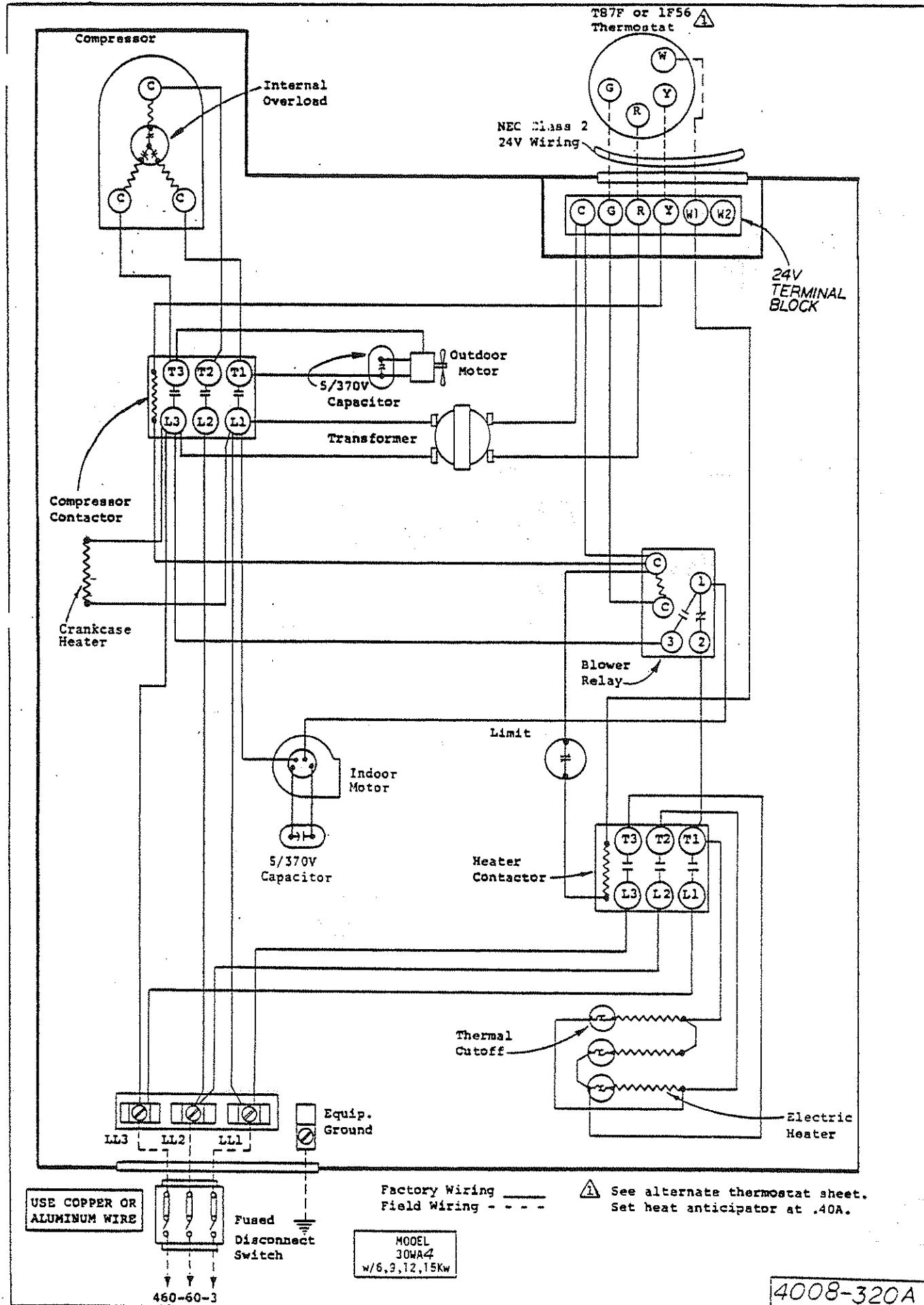


Factory Wiring _____

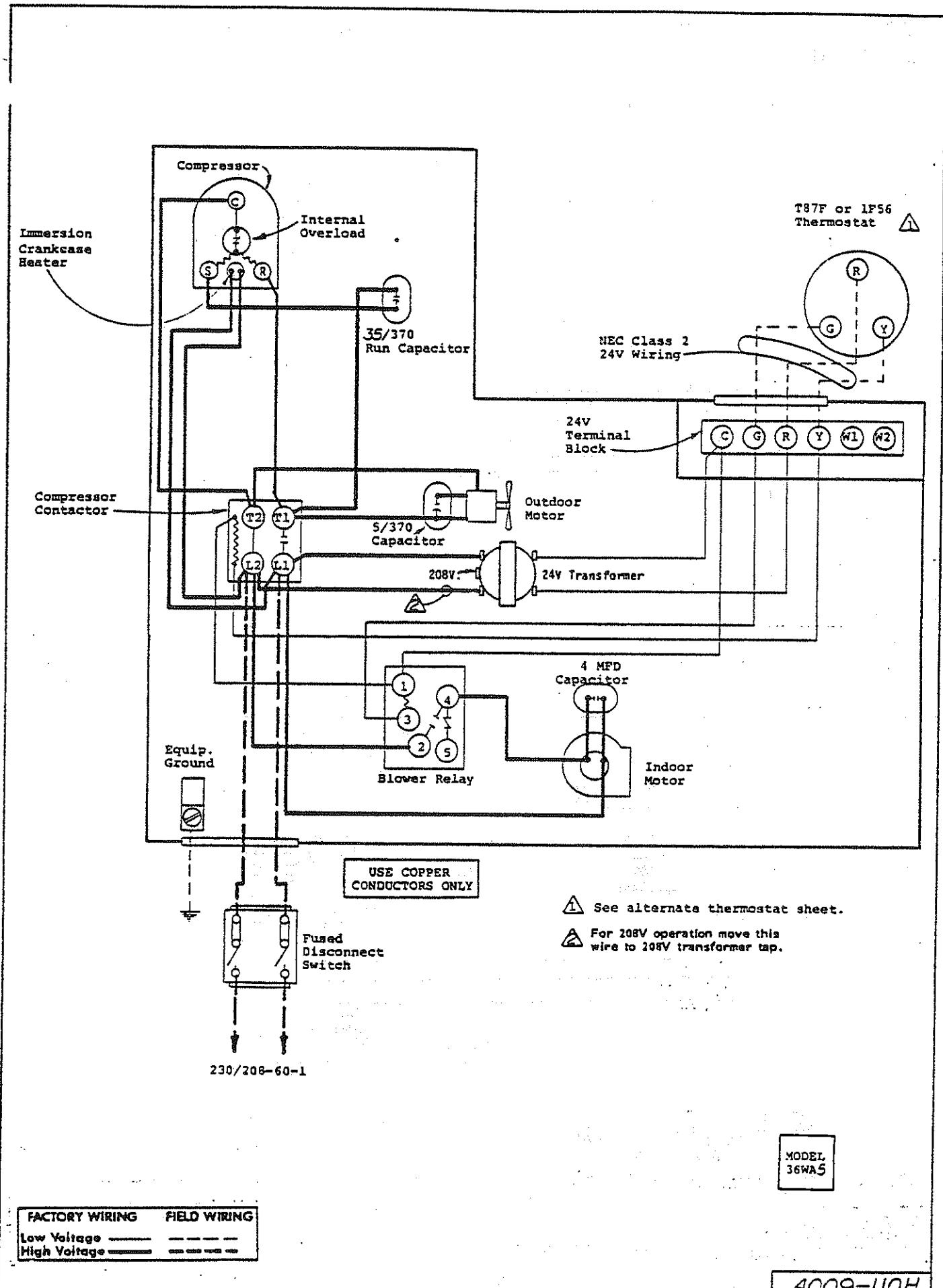
Field Wiring - - -

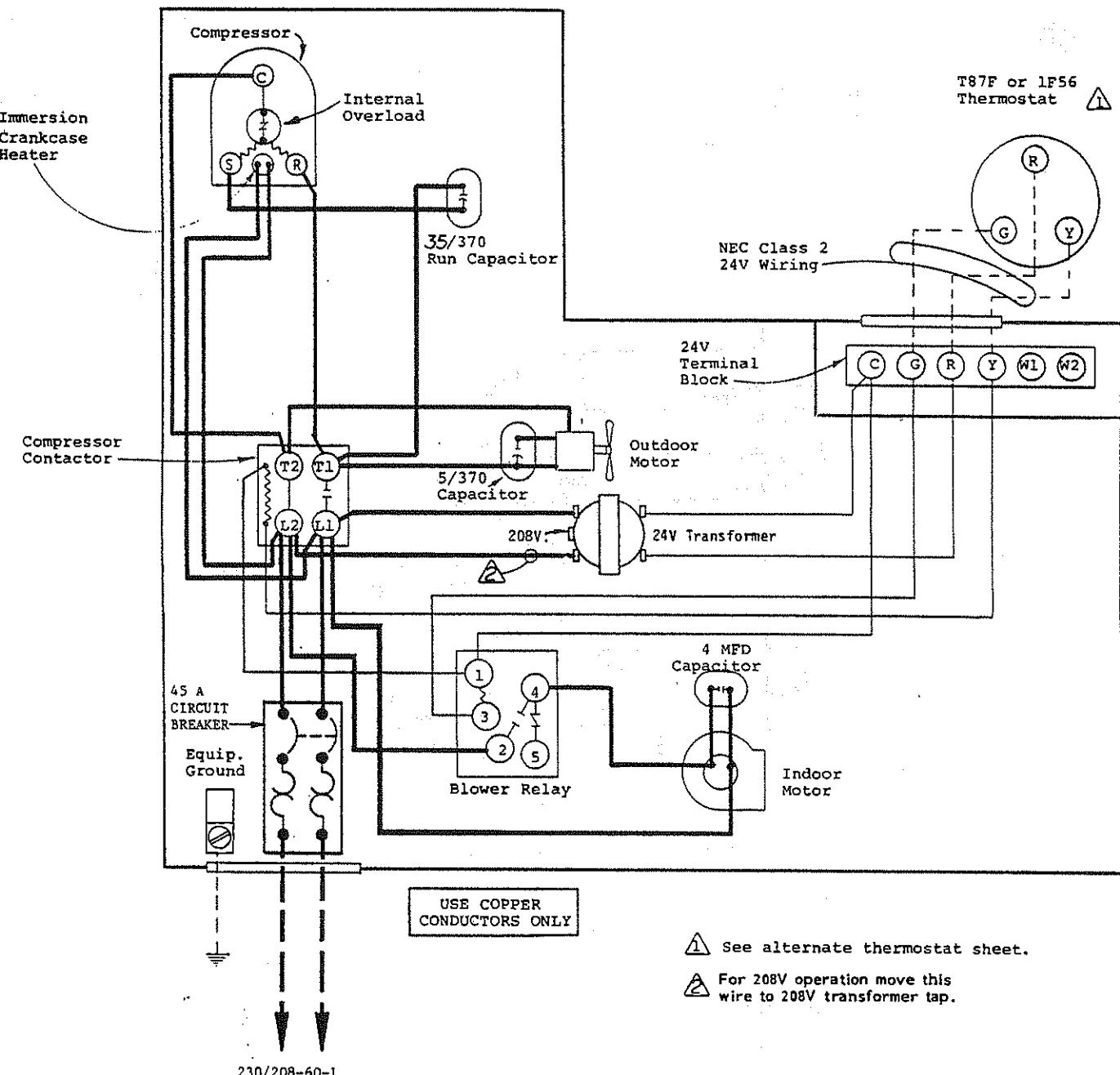
USE COPPER
CONDUCTORS ONLY





4008-320A

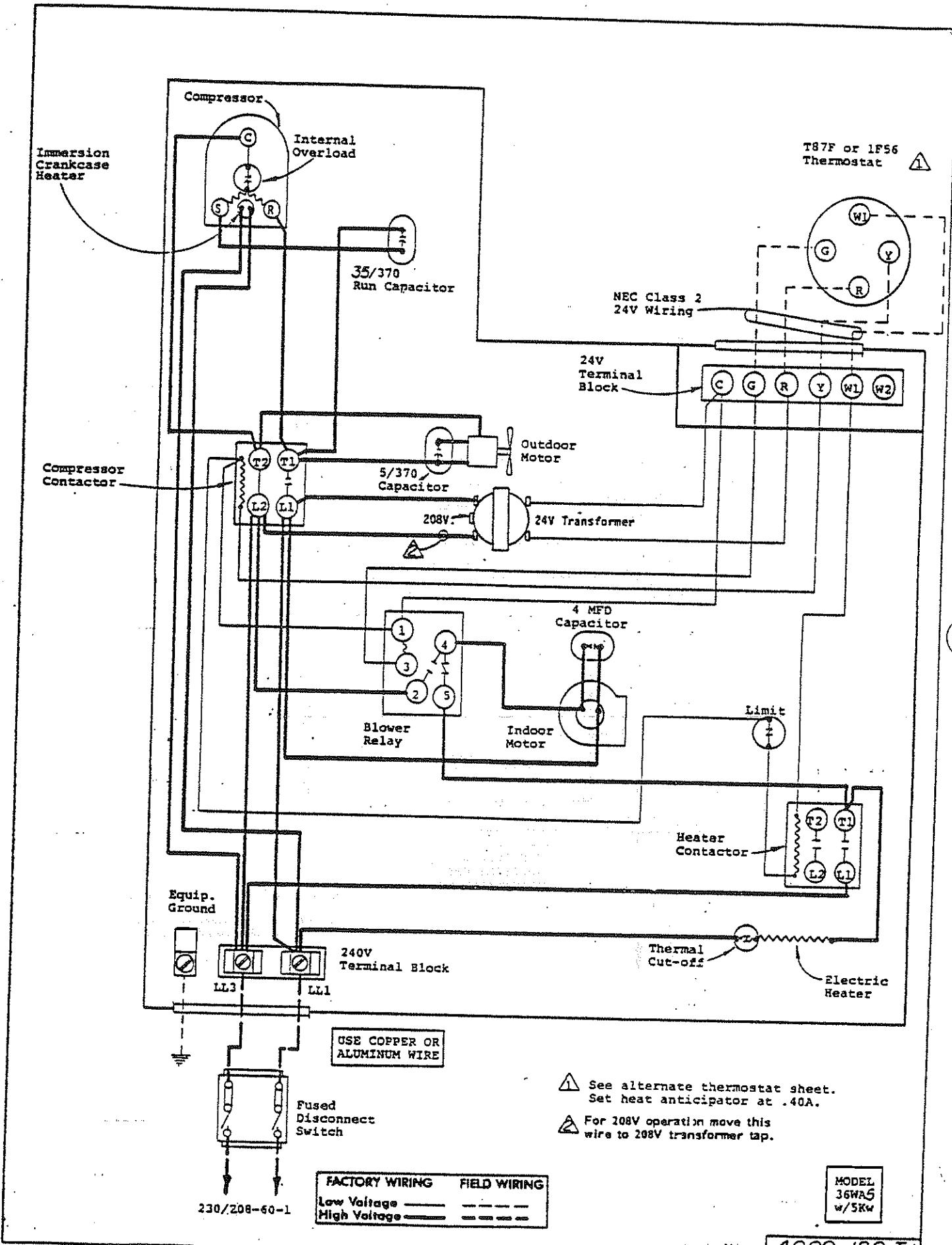




MODEL
36WA5

FACTORY WIRING	FIELD WIRING
Low Voltage	-----
High Voltage	-----

4009-IIIA

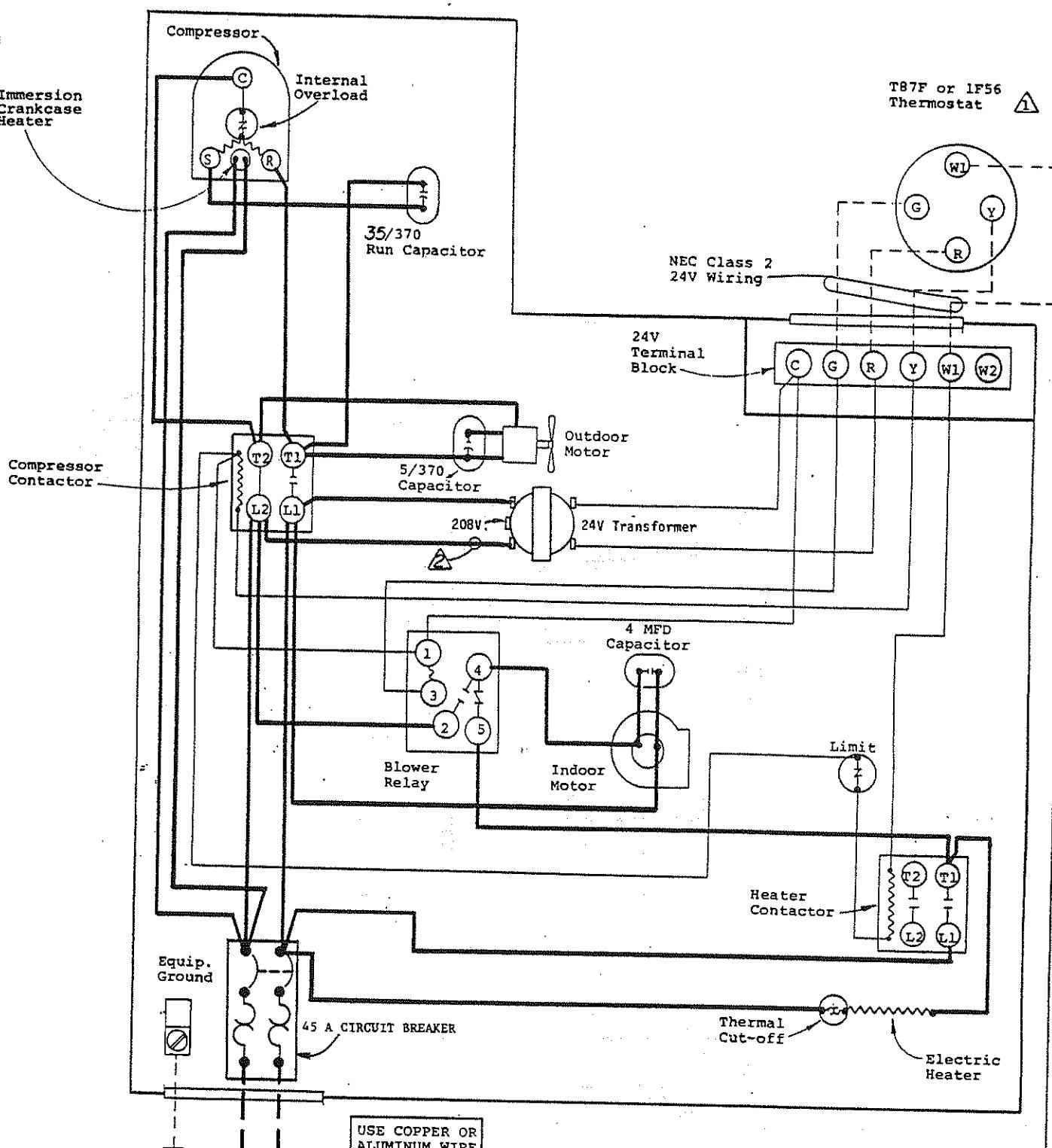


⚠ See alternate thermostat sheet.
Set heat anticipator at .40A.

⚠ For 208V operation move this
wire to 208V transformer tap.

MODEL
36WAS
w/5KW

4009-120 I



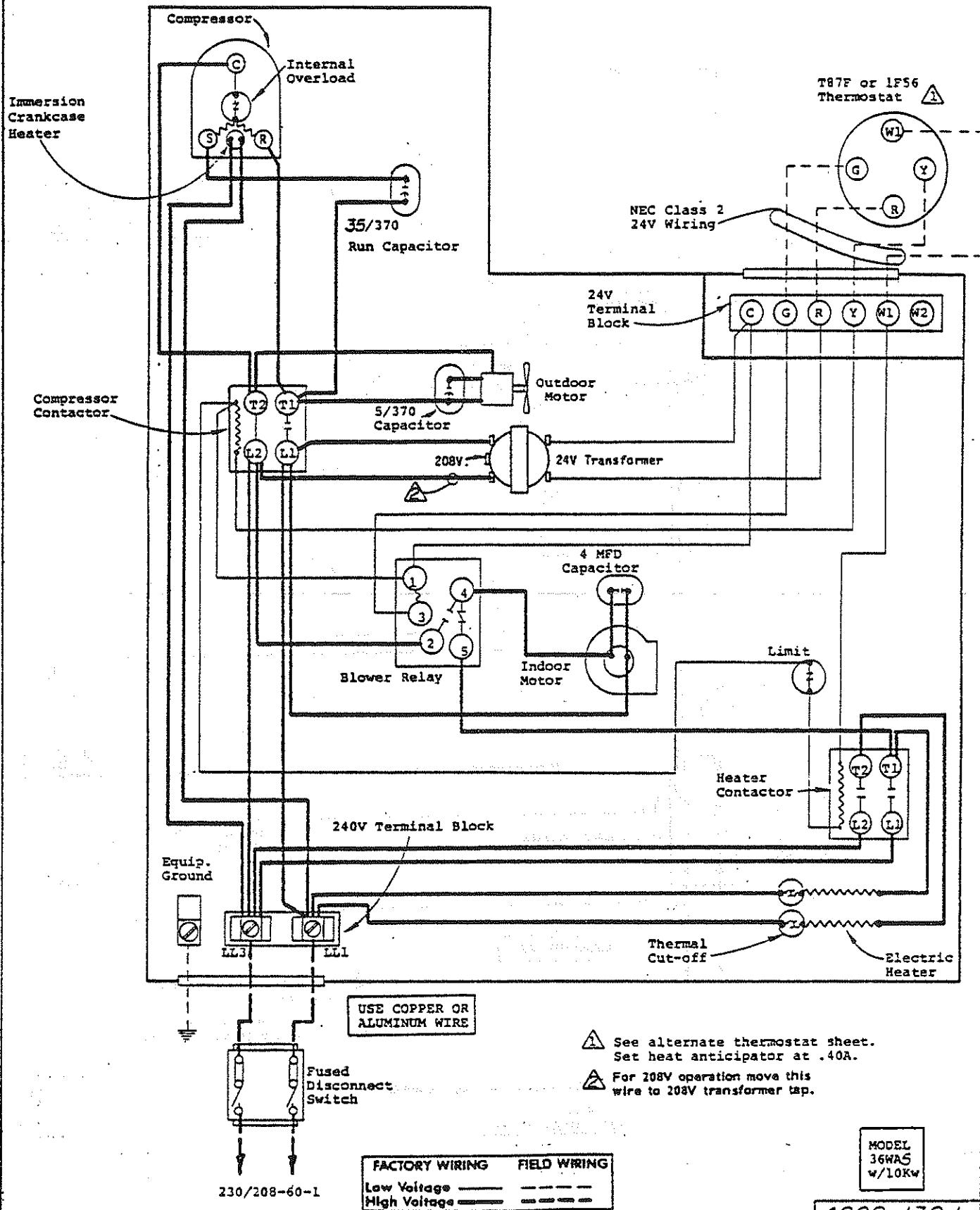
⚠ See alternate thermostat sheet.
Set heat anticipator at .40A.

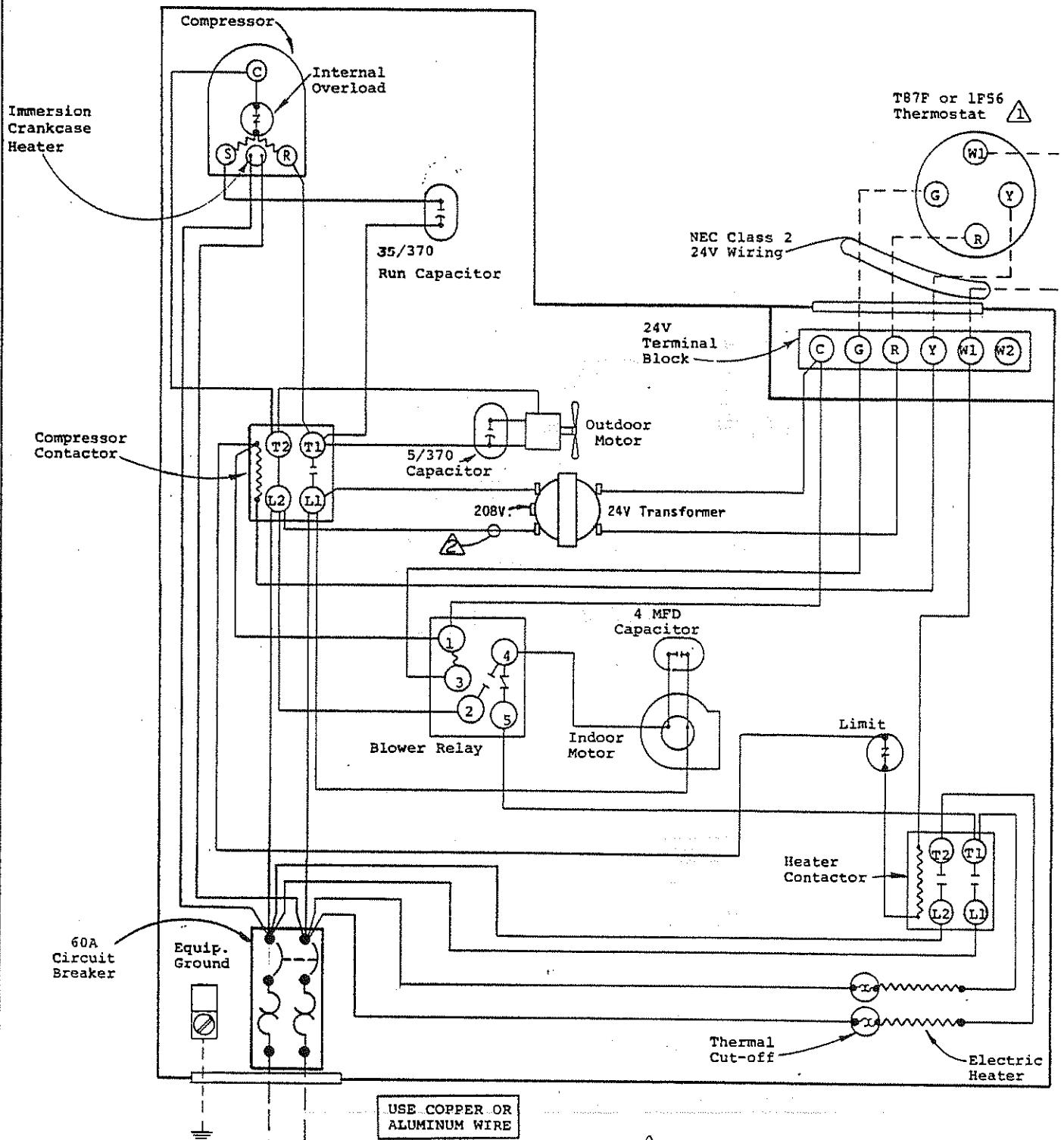
⚠ For 208V operation move this
wire to 208V transformer tap.

FACTORY WIRING	FIELD WIRING
Low Voltage	— — — —
High Voltage	— — — —

MODEL
36WAS
w/5KW

4009-121A





⚠ See alternate thermostat sheet.
Set heat anticipator at .40A.

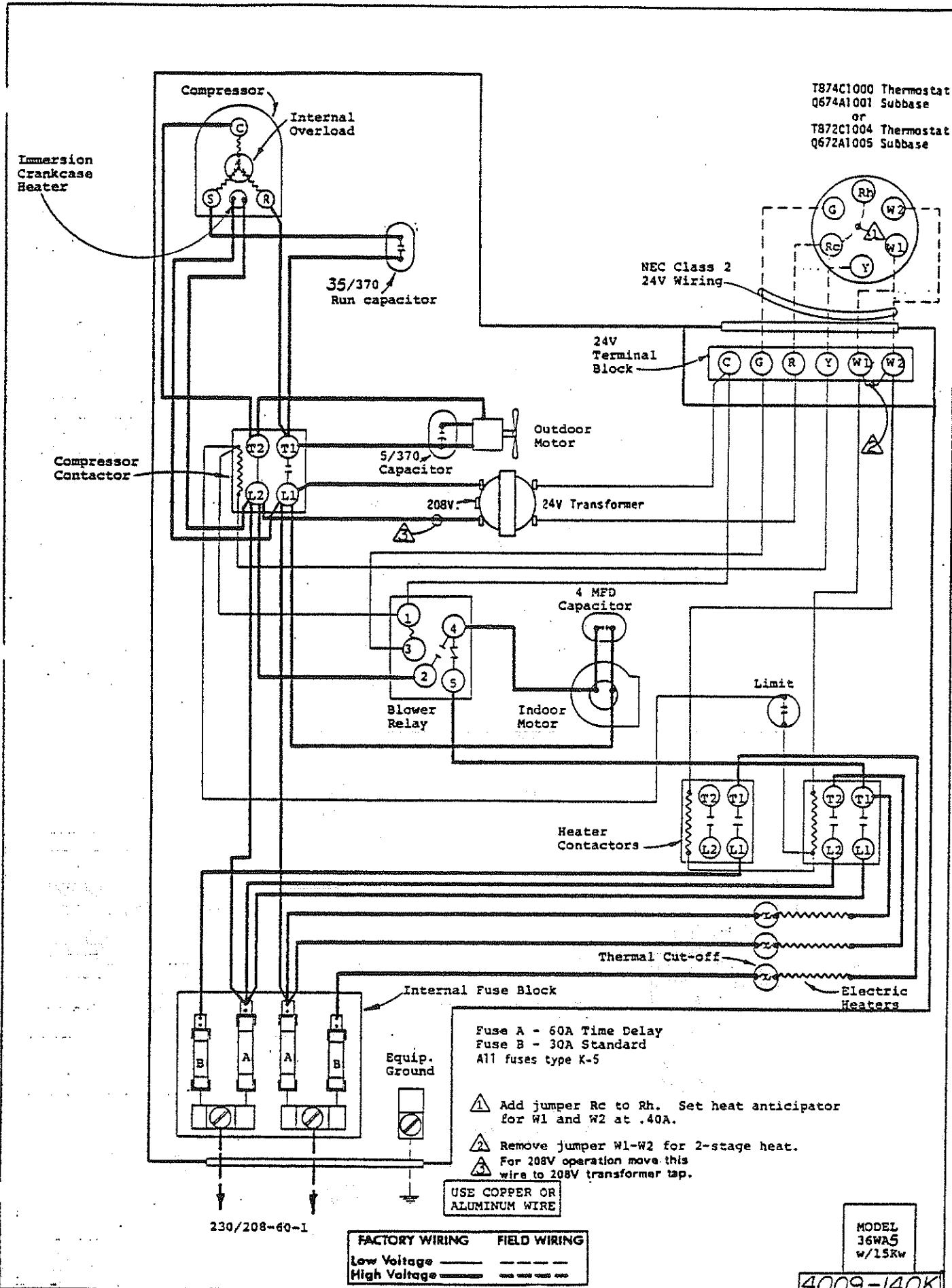
⚠ For 208V operation move this
wire to 208V transformer tap.

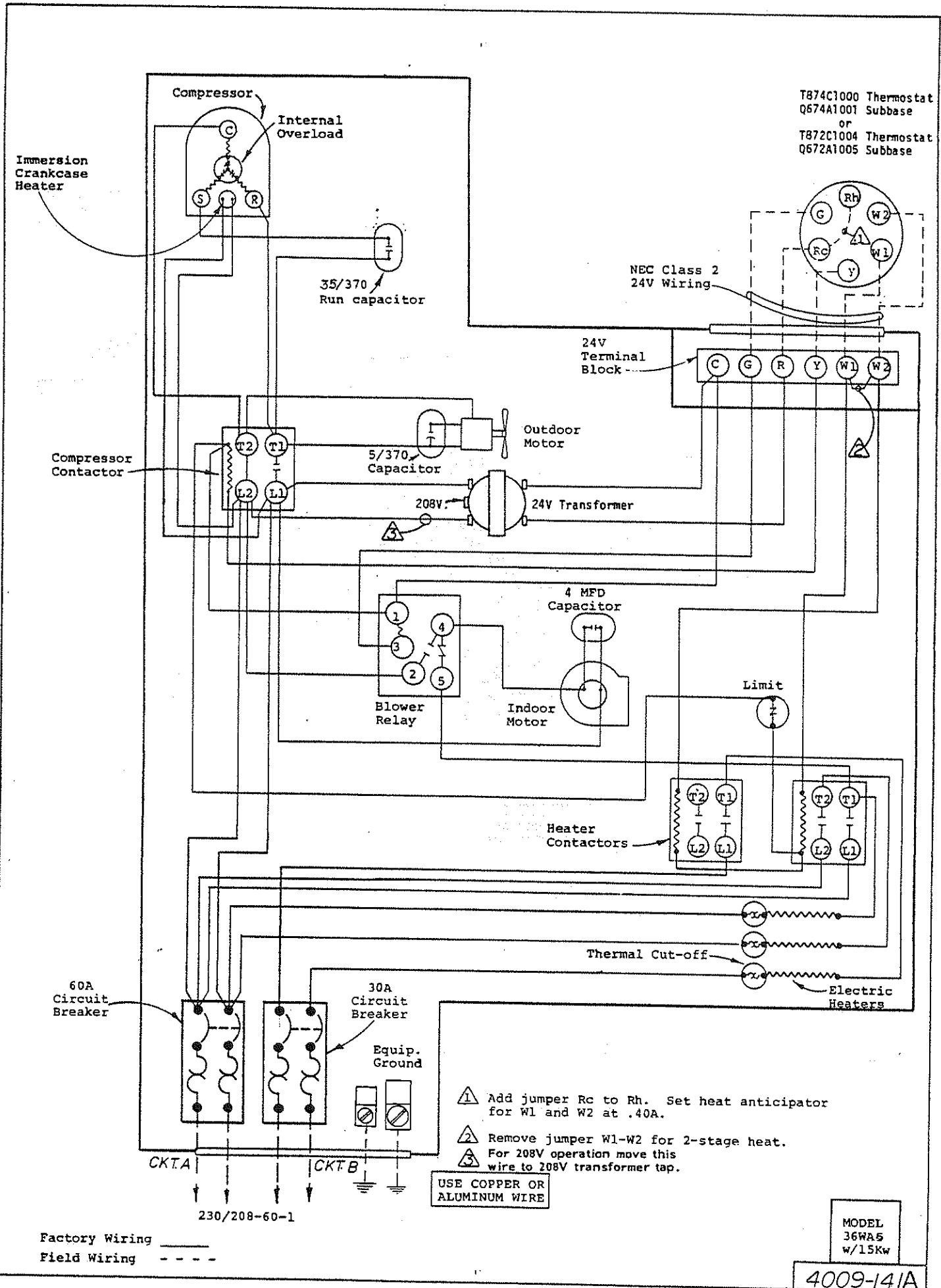
MODEL
36WAS
w/10Kw

Factory Wiring _____
Field Wiring - - -

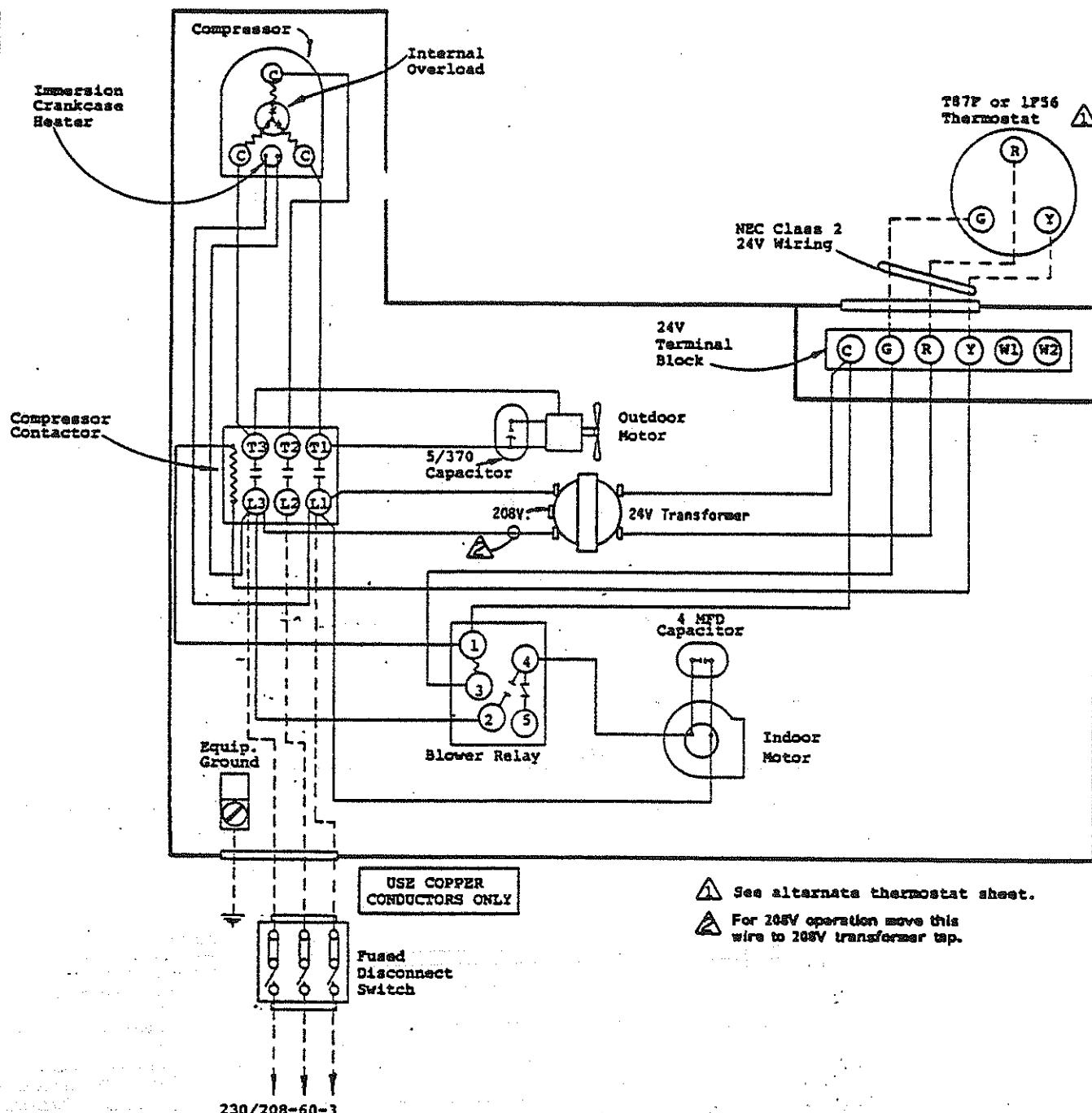
230/208-60-1

4009-13/A





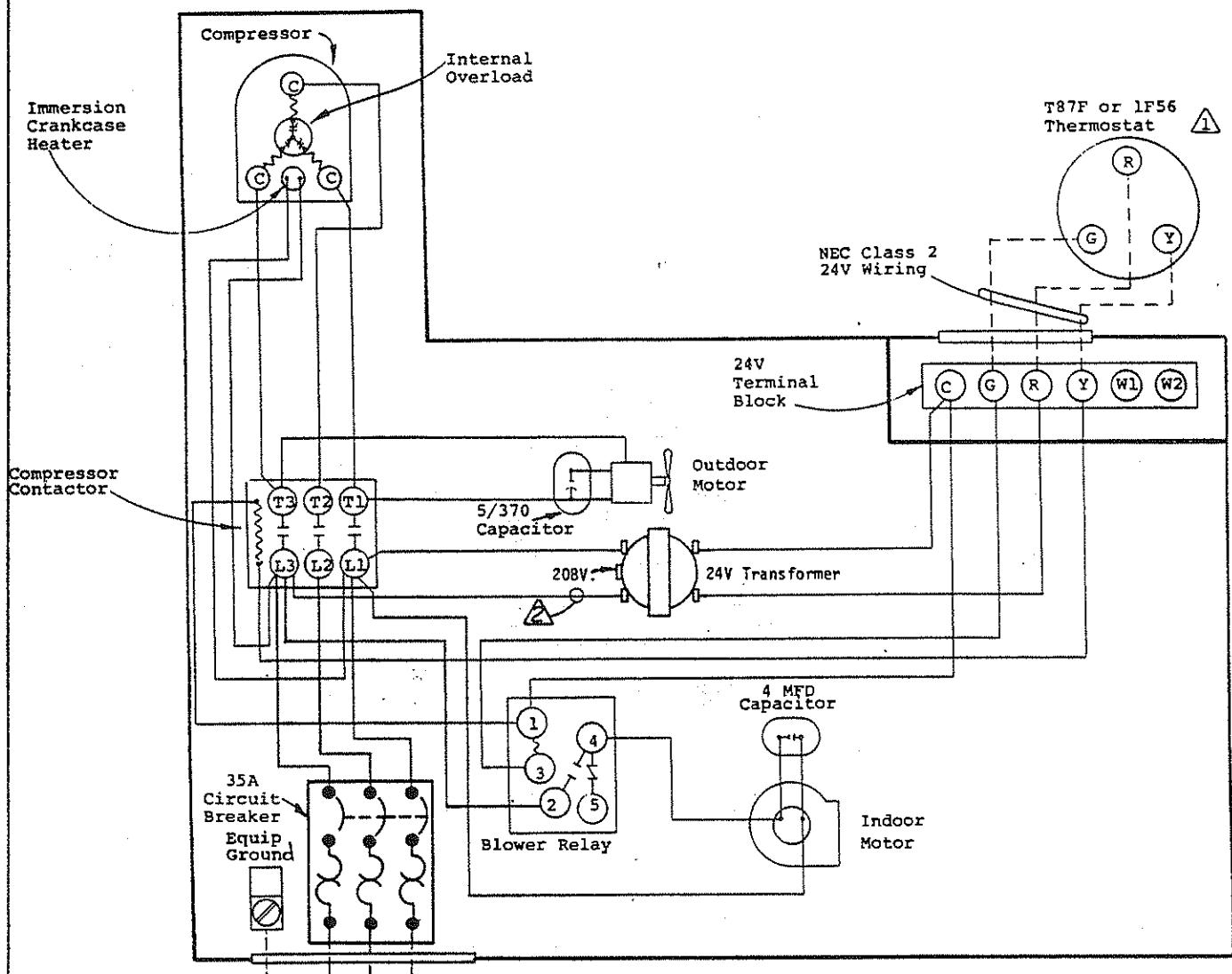
4009-141A



Factory Wiring _____
Field Wiring - - - - -

MODEL
36WA5

4009-210E



USE COPPER OR
ALUMINUM WIRE

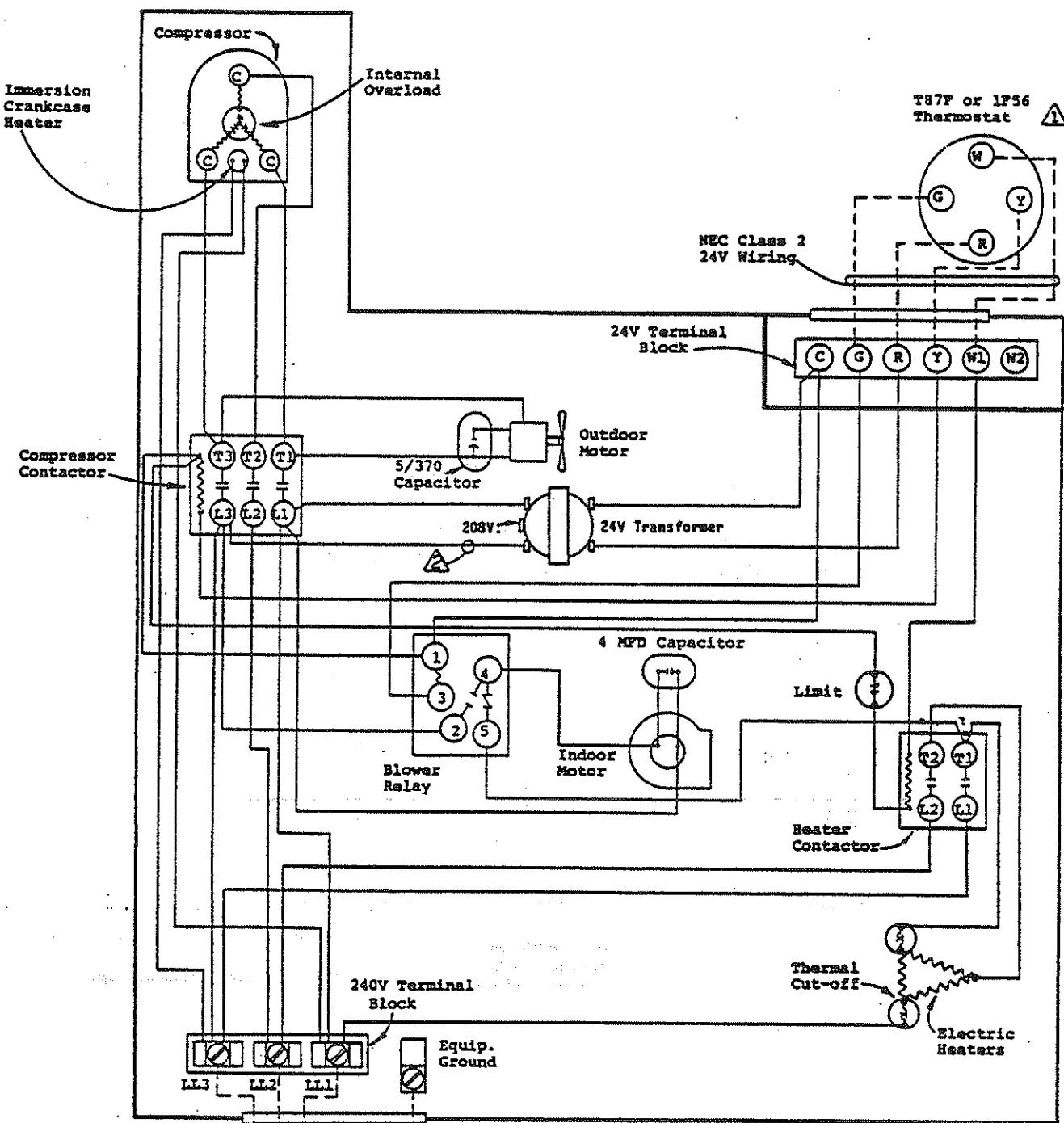
⚠ See alternate thermostat sheet.
⚠ For 208V operation move this wire to 208V transformer tap.

230/208-60-3

Factory Wiring _____
Field Wiring - - - - -

MODEL
36WA5

4009-211A



**USE COPPER OR
ALUMINUM WIRE**

230/208-60-3

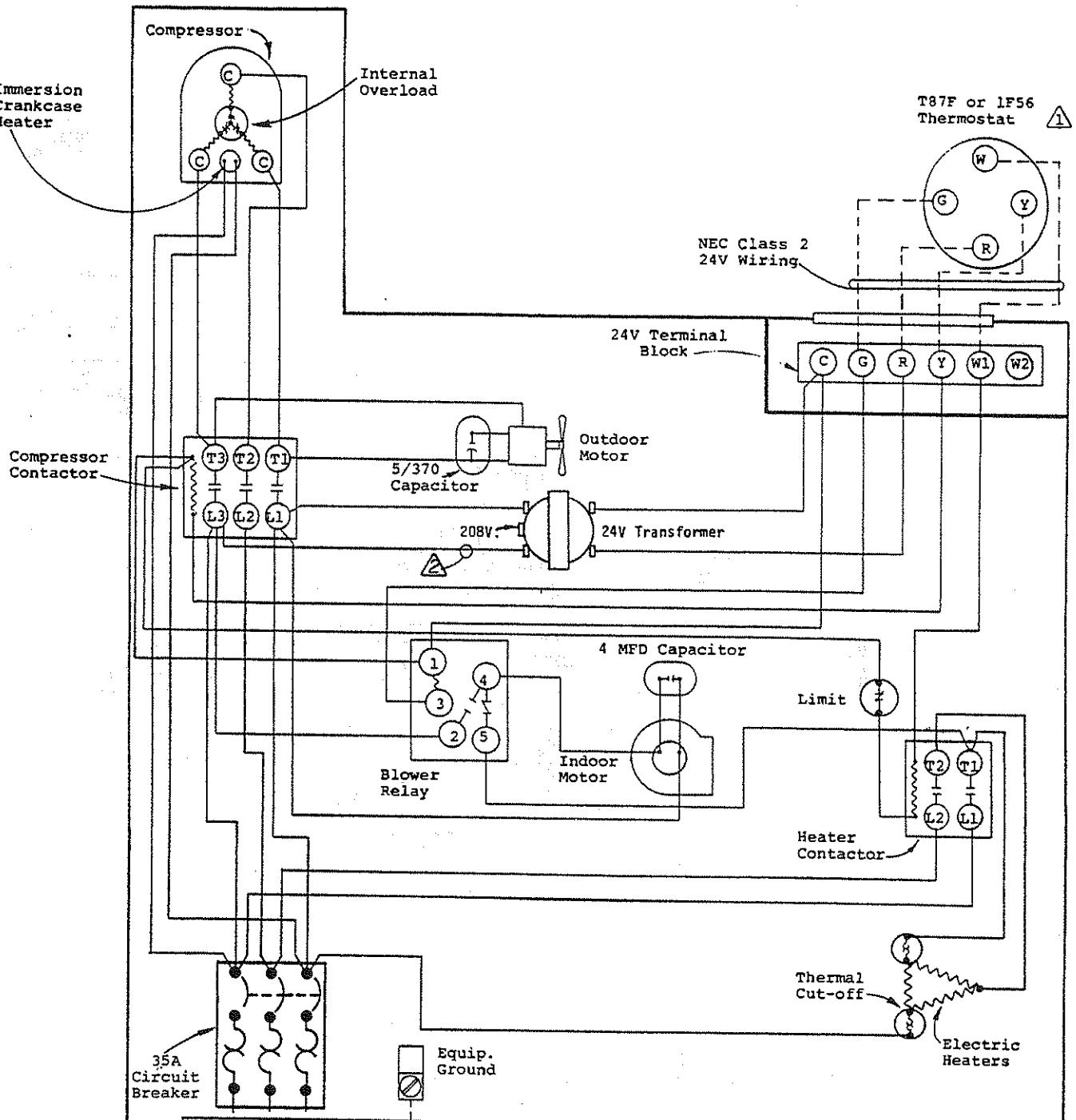
1 See alternate thermostat sheet.
Set heat anticipator at .40A

 For 208V operation move this wire to 208V transformer tap.

Factory Wiring _____
Field Wiring - - - - -

MODEL
36MAS
w/6 or 9Kw

4009-220H-



USE COPPER OR
ALUMINUM WIRE

⚠ See alternate thermostat sheet.
Set heat anticipator at .40A

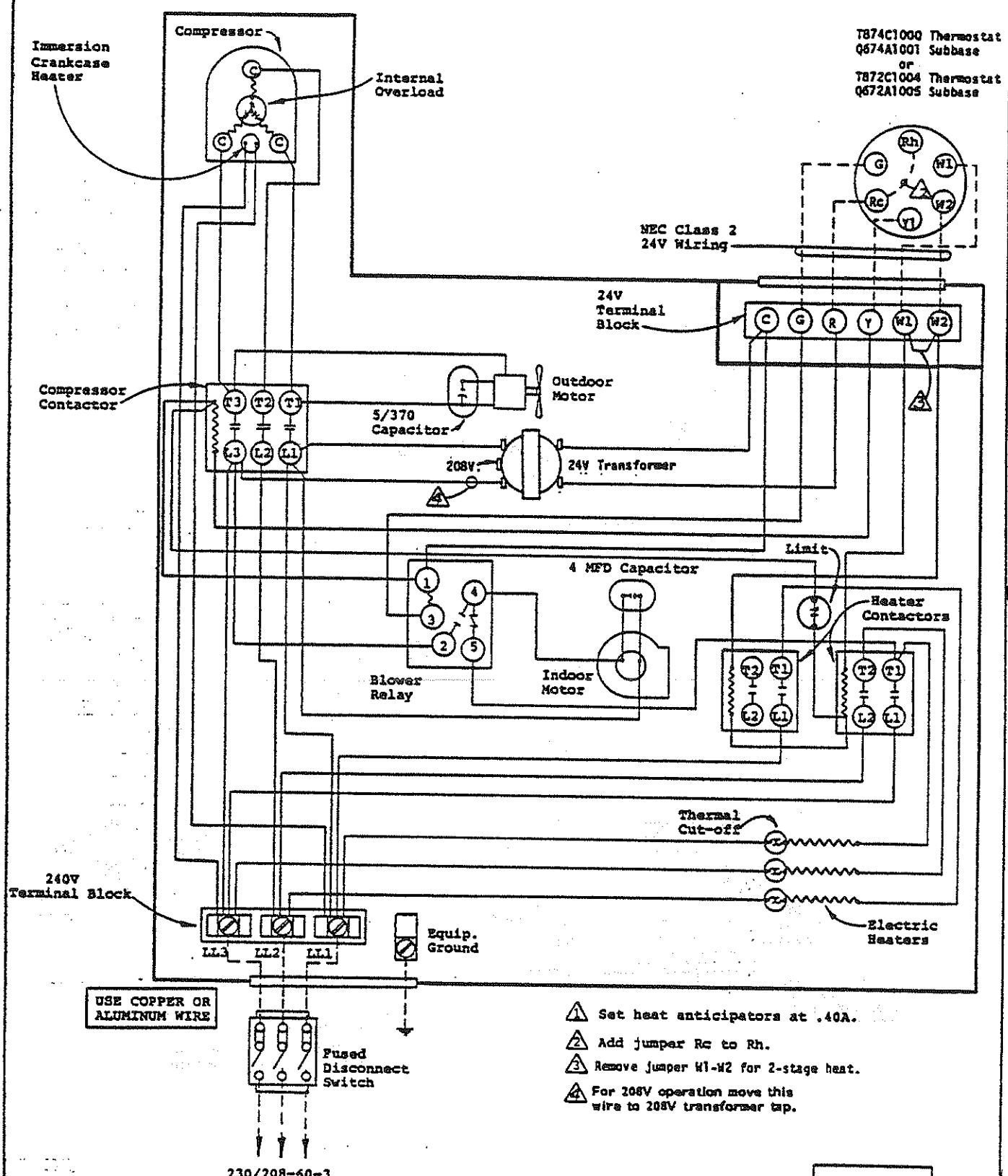
⚠ For 208V operation move this
wire to 208V transformer tap.

230/208-60-3

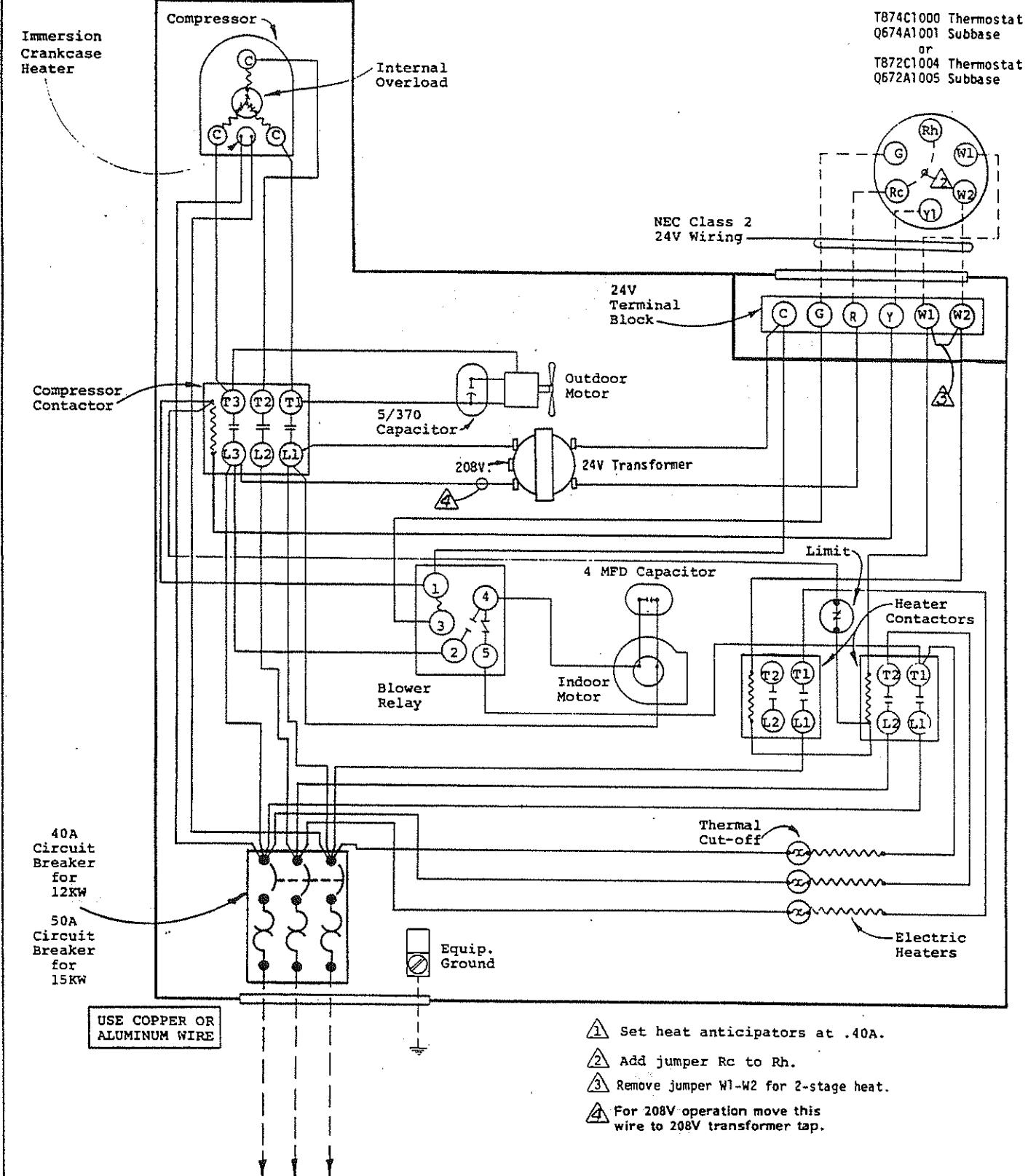
Factory Wiring _____
Field Wiring - - - - -

MODEL
36WA5
w/6 or 9Kw

4009-221A



4009-2301

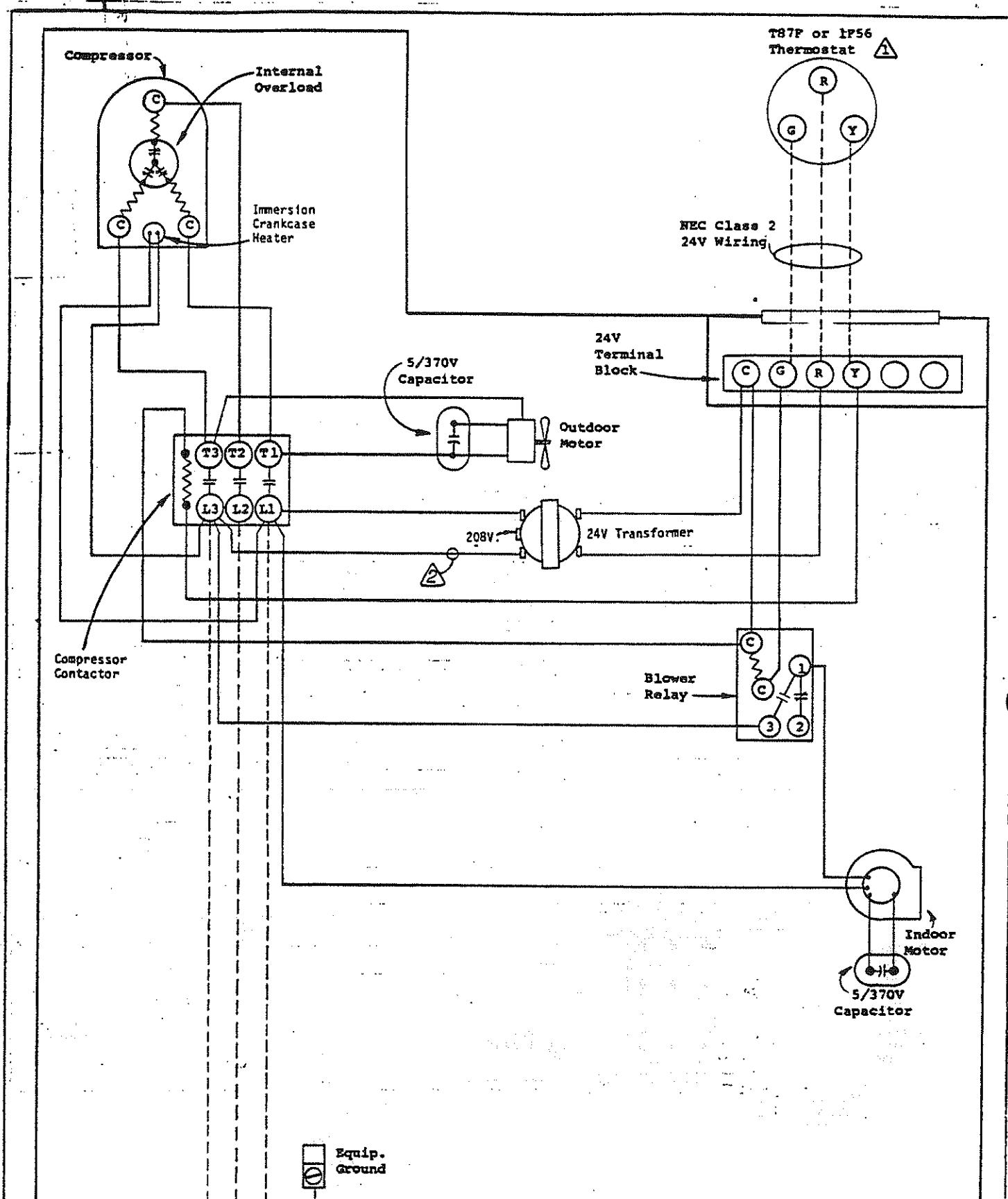


Factory Wiring _____
Field Wiring - - - - -

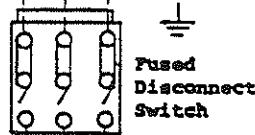
230/208-60-3

MODEL
36WA5
w/12 or 15kW

4009231A



USE COPPER
CONDUCTORS ONLY



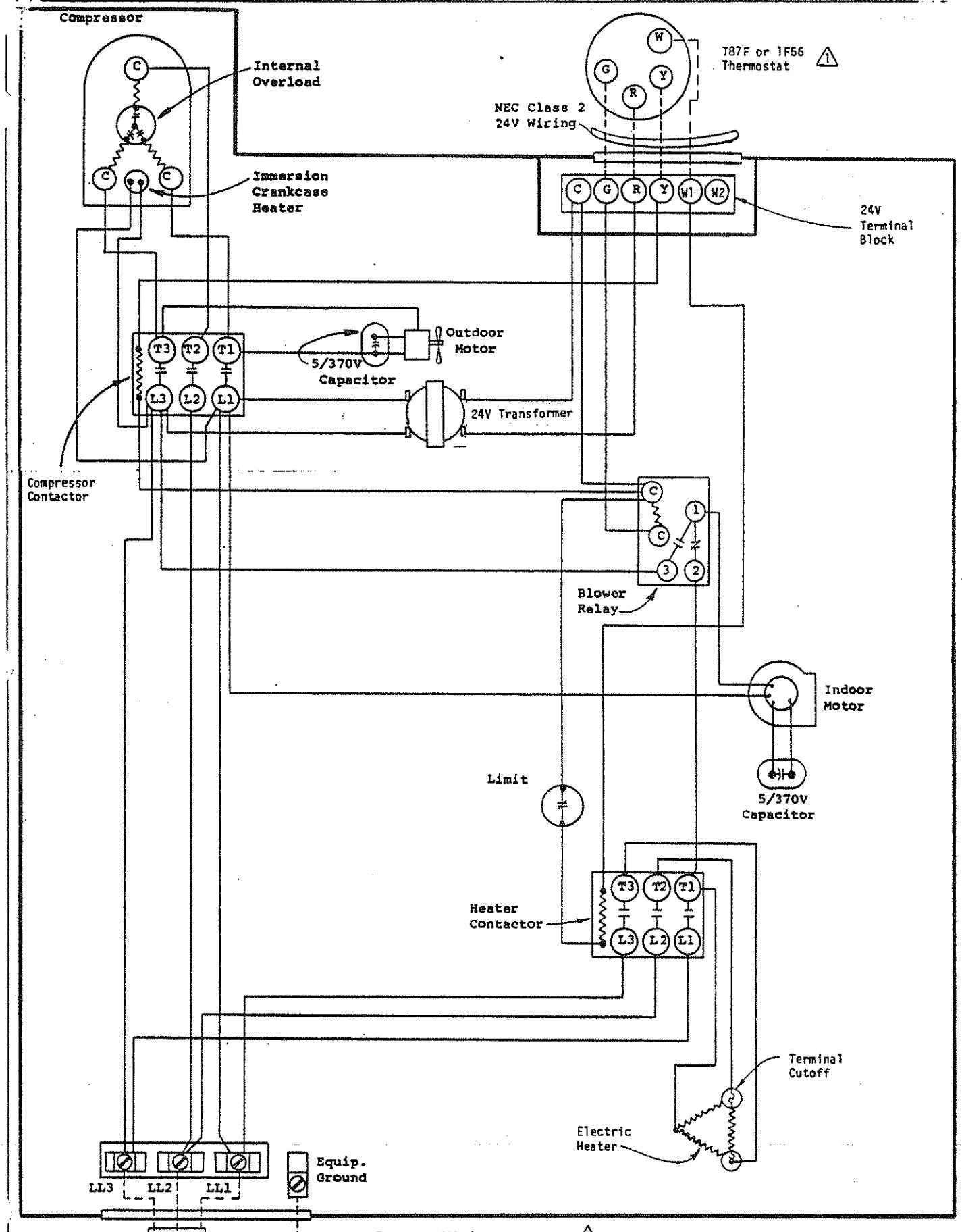
Equip.
Ground

▲ See alternate thermostat sheet.

▲ For 208V operation move this
wire to 208V transformer tap.

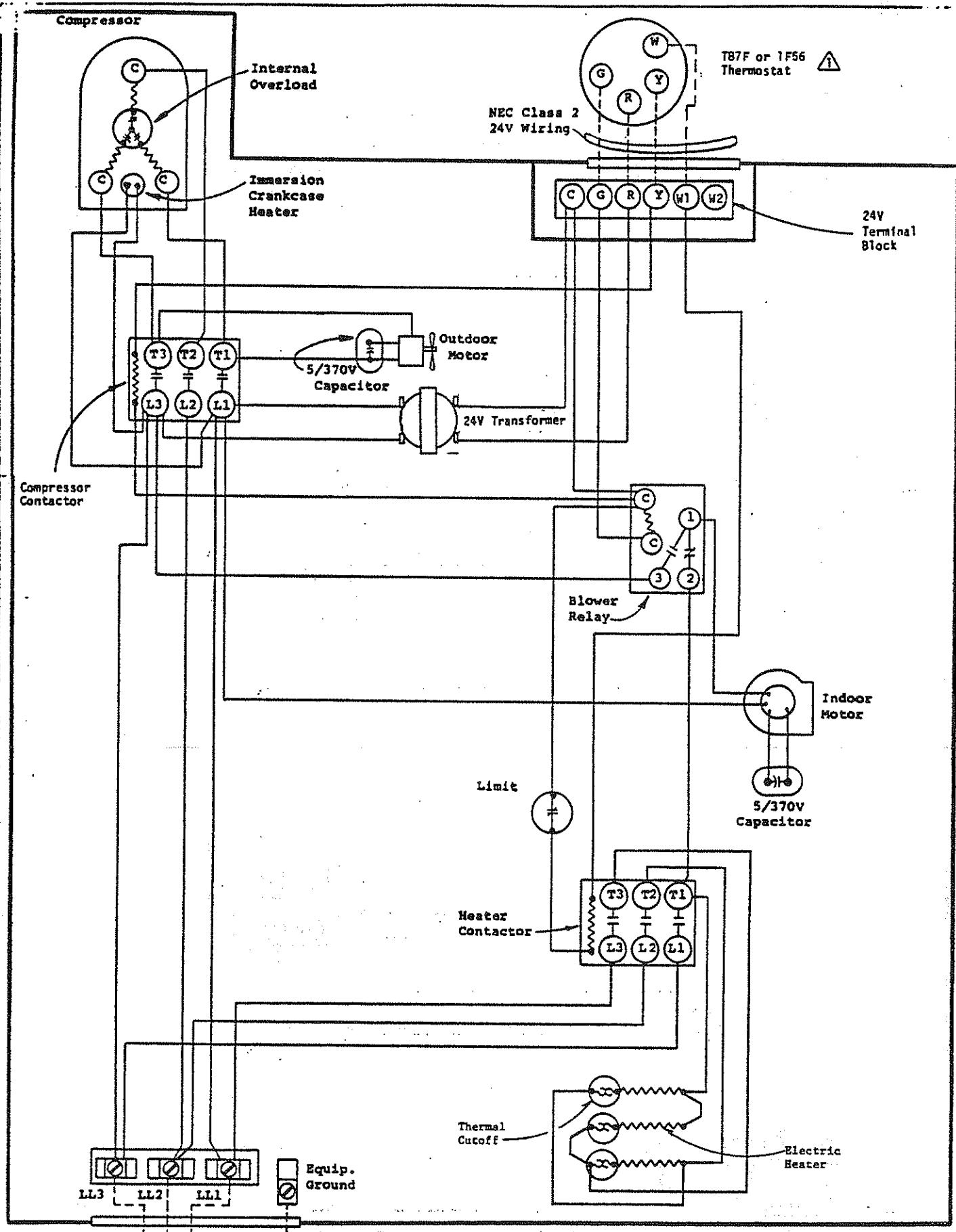
MODEL
36WAS

Factory Wiring _____
Field Wiring - - - -



△ See alternate thermostat sheet.
Set heat anticipator at .40A.

4009-320G



⚠ See alternate thermosstat sheet.
Set heat anticipator at .40A.